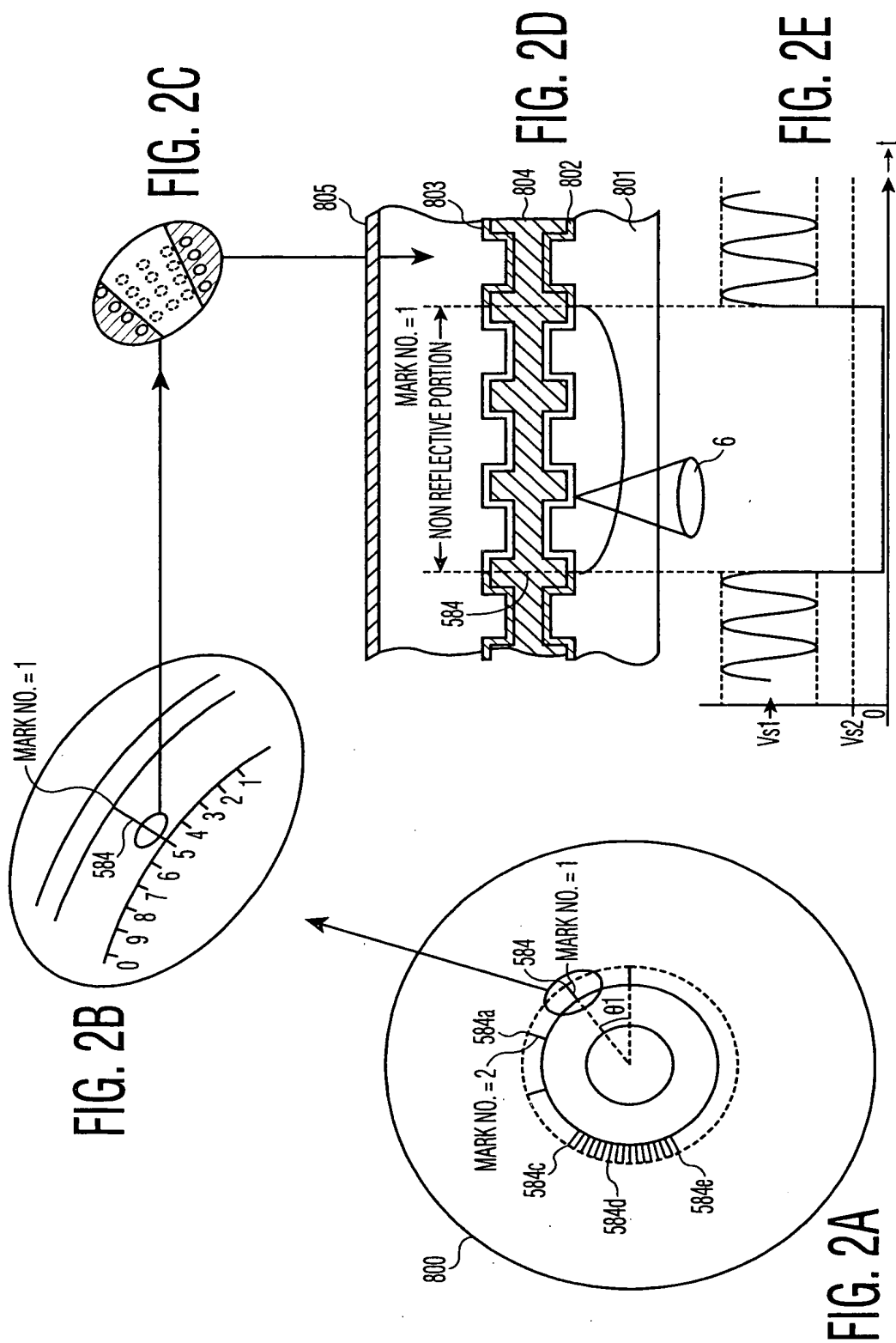
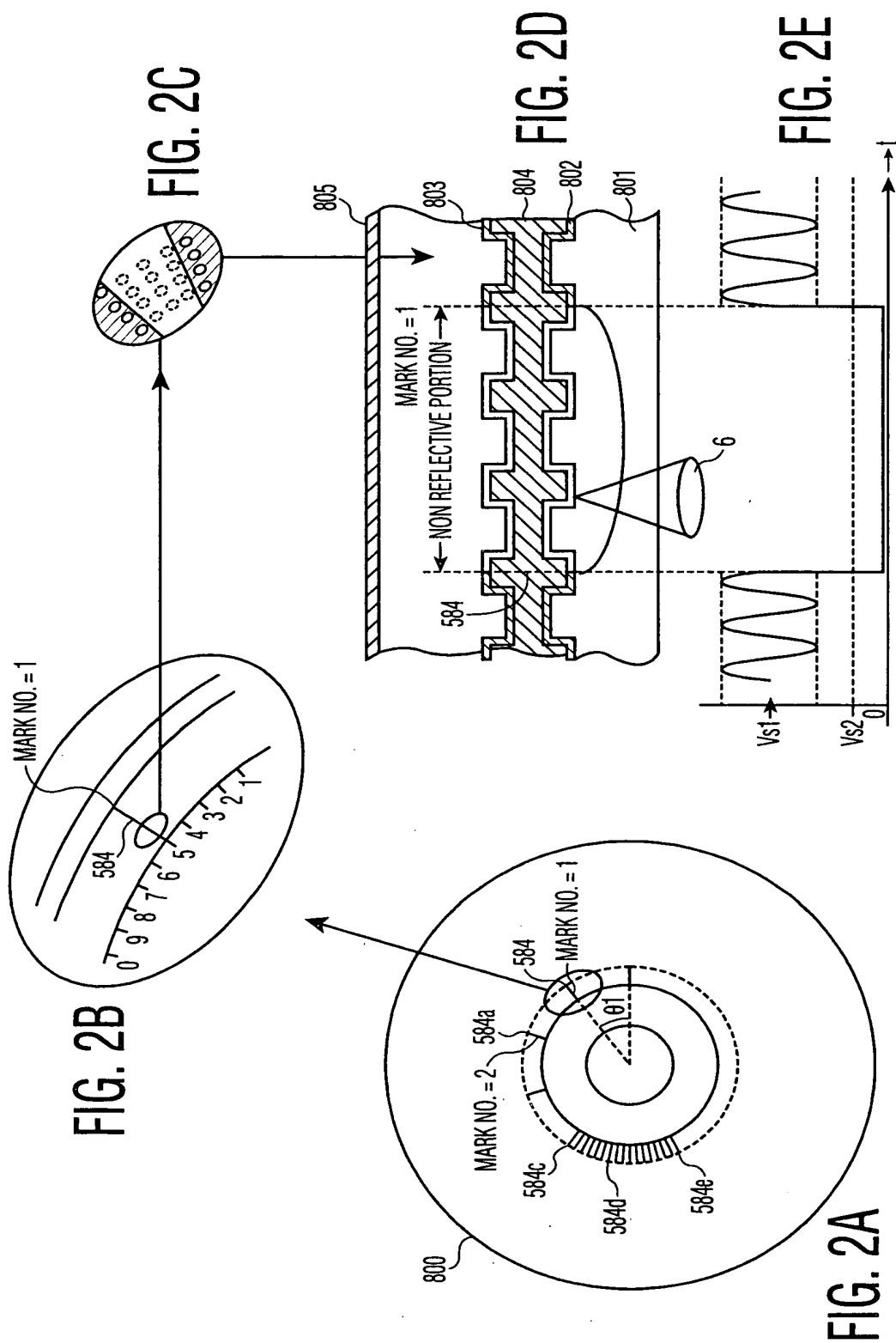
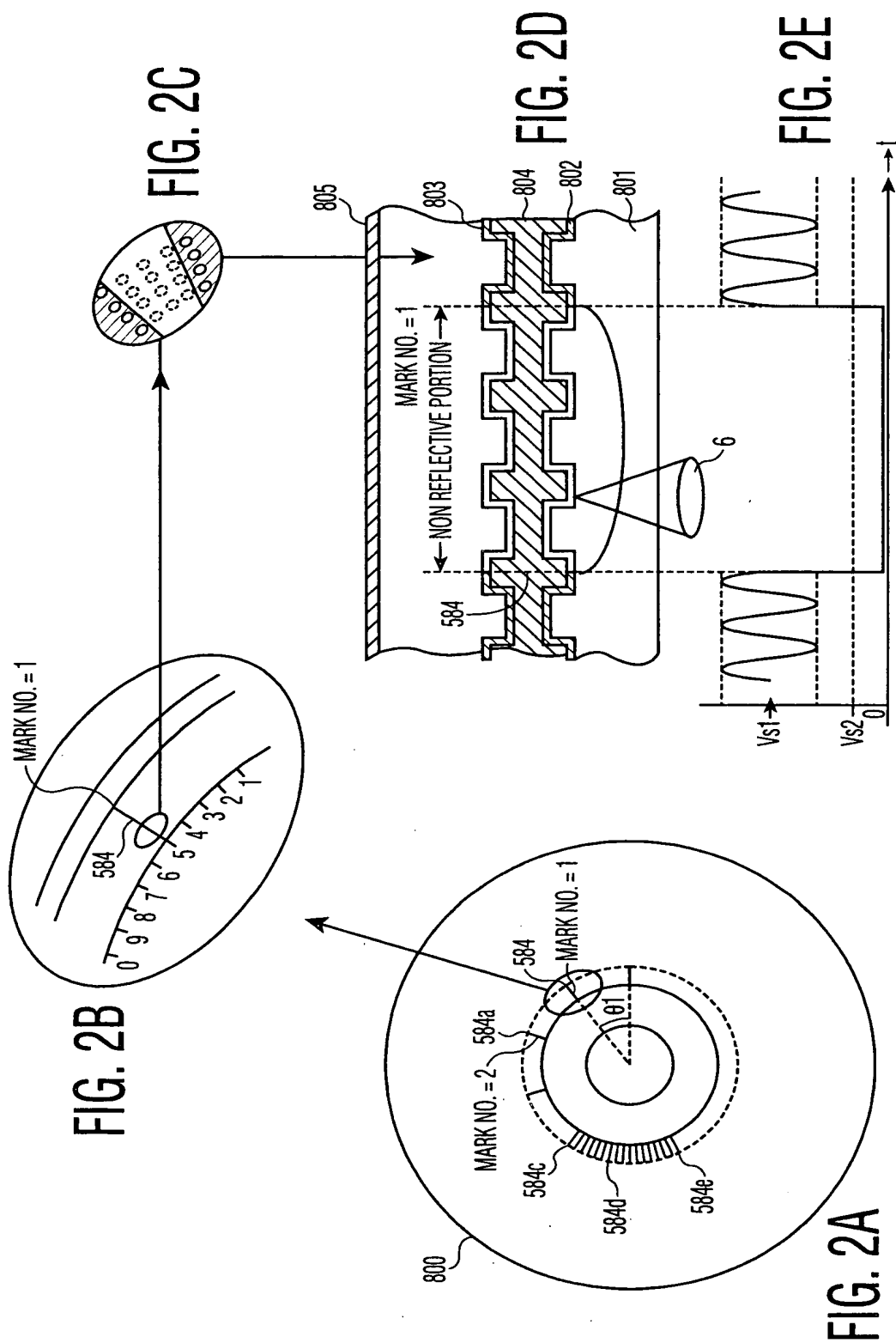
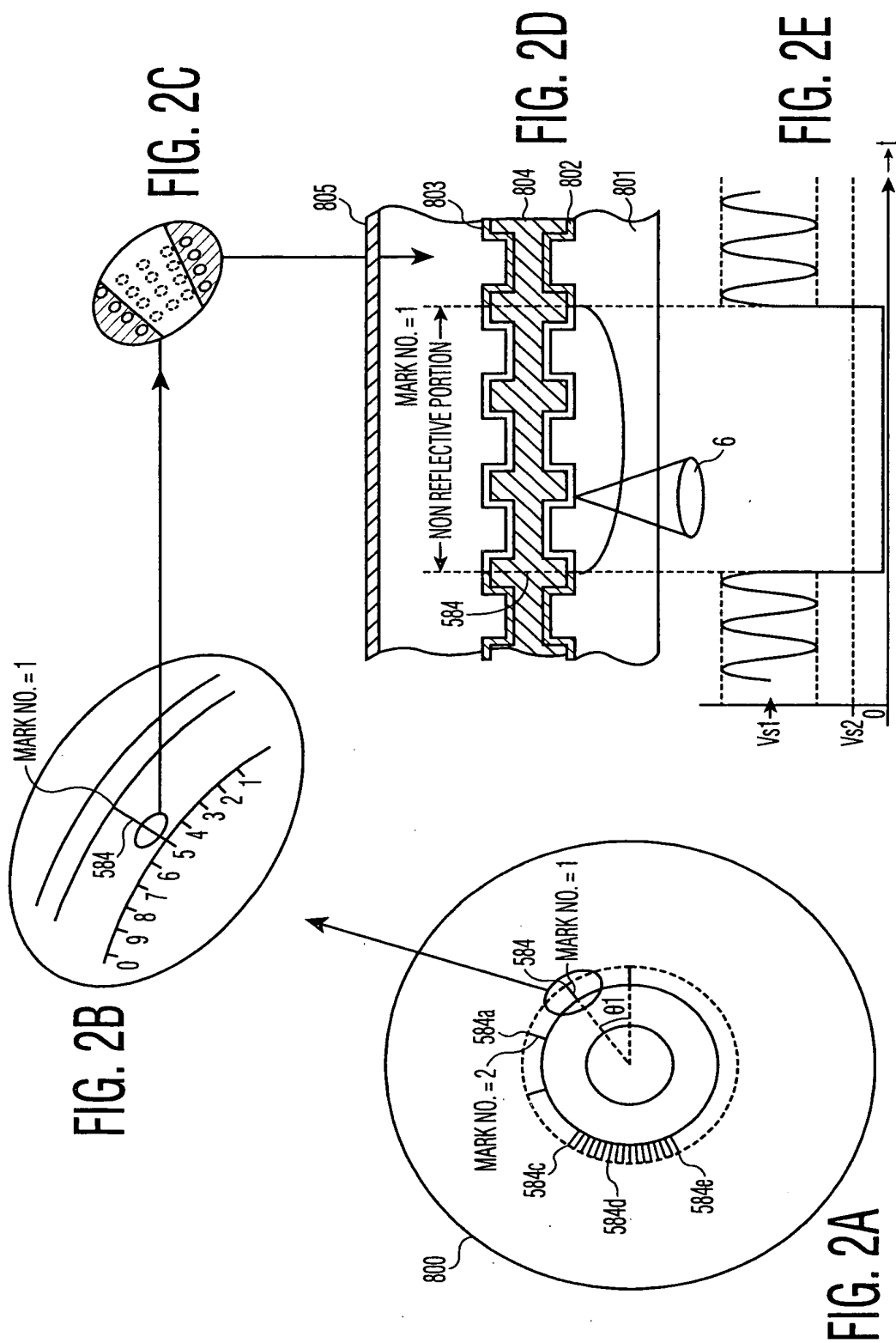
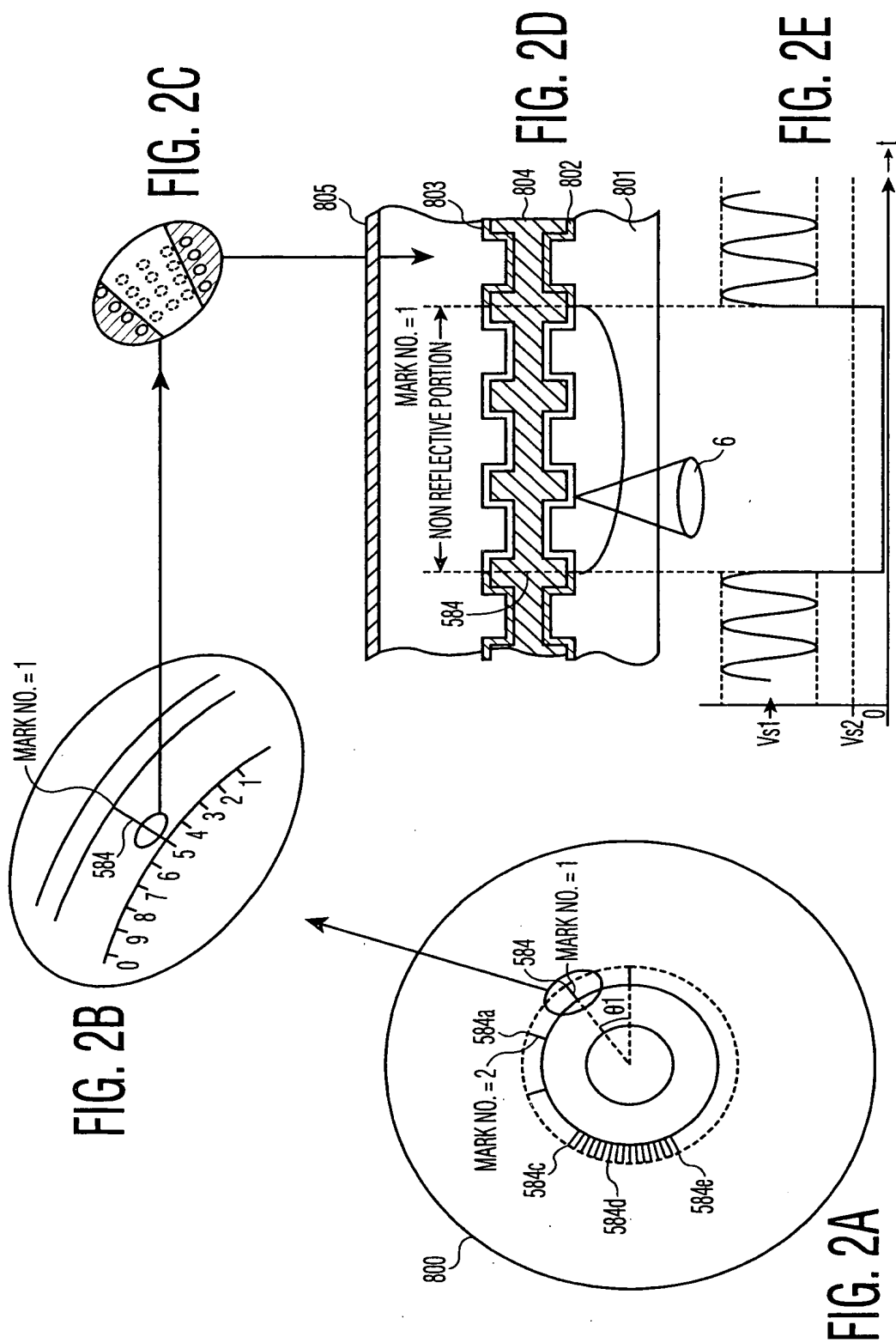


**FIG. 1**

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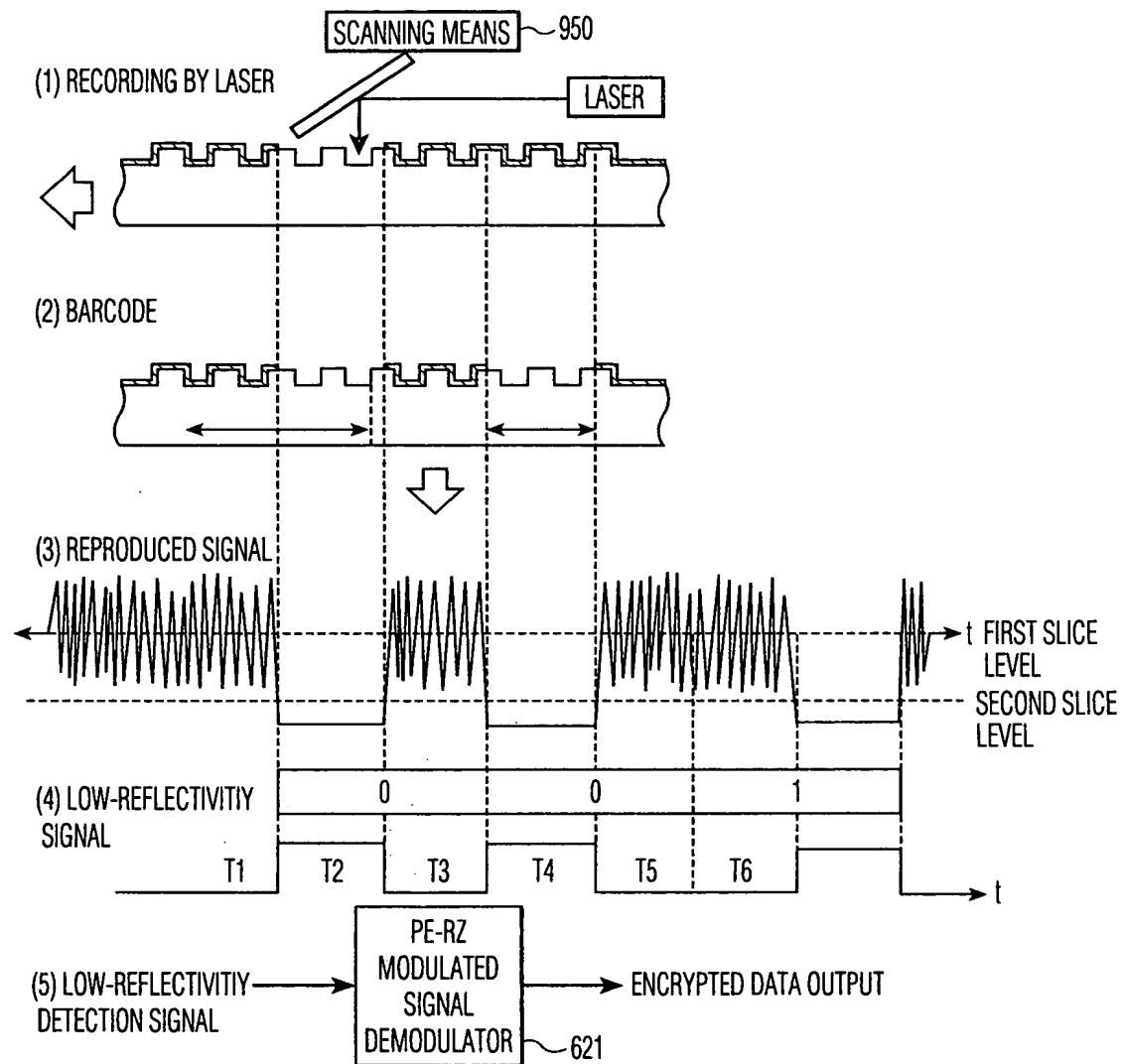
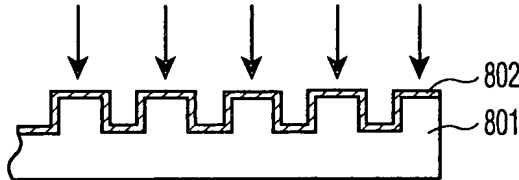


FIG. 3

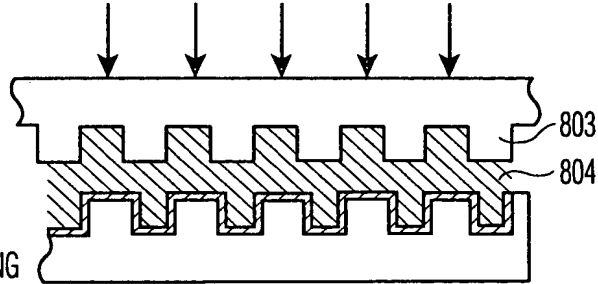
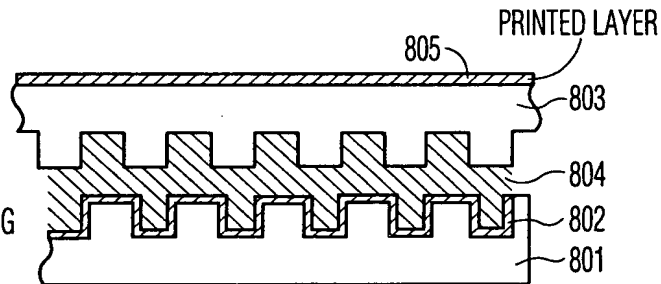
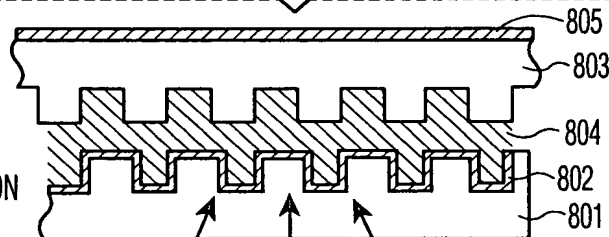
## FIRST DISK FABRICATION PROCESS

STEP (1)  
FORMING

SPUTTERING

STEP (2)  
REFLECTIVE  
FILM FORMATION

ULTRAVIOLET RADIATION

STEP (3)  
LAMINATION  
AND HARDENINGSTEP (4)  
LABEL PRINTINGSECONDARY  
RECORDING  
PROCESSSTEP (5)  
FORMATION  
OF FIRST  
OPTICAL  
MARK

PULSED LASER 813

①

FIG. 4

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①

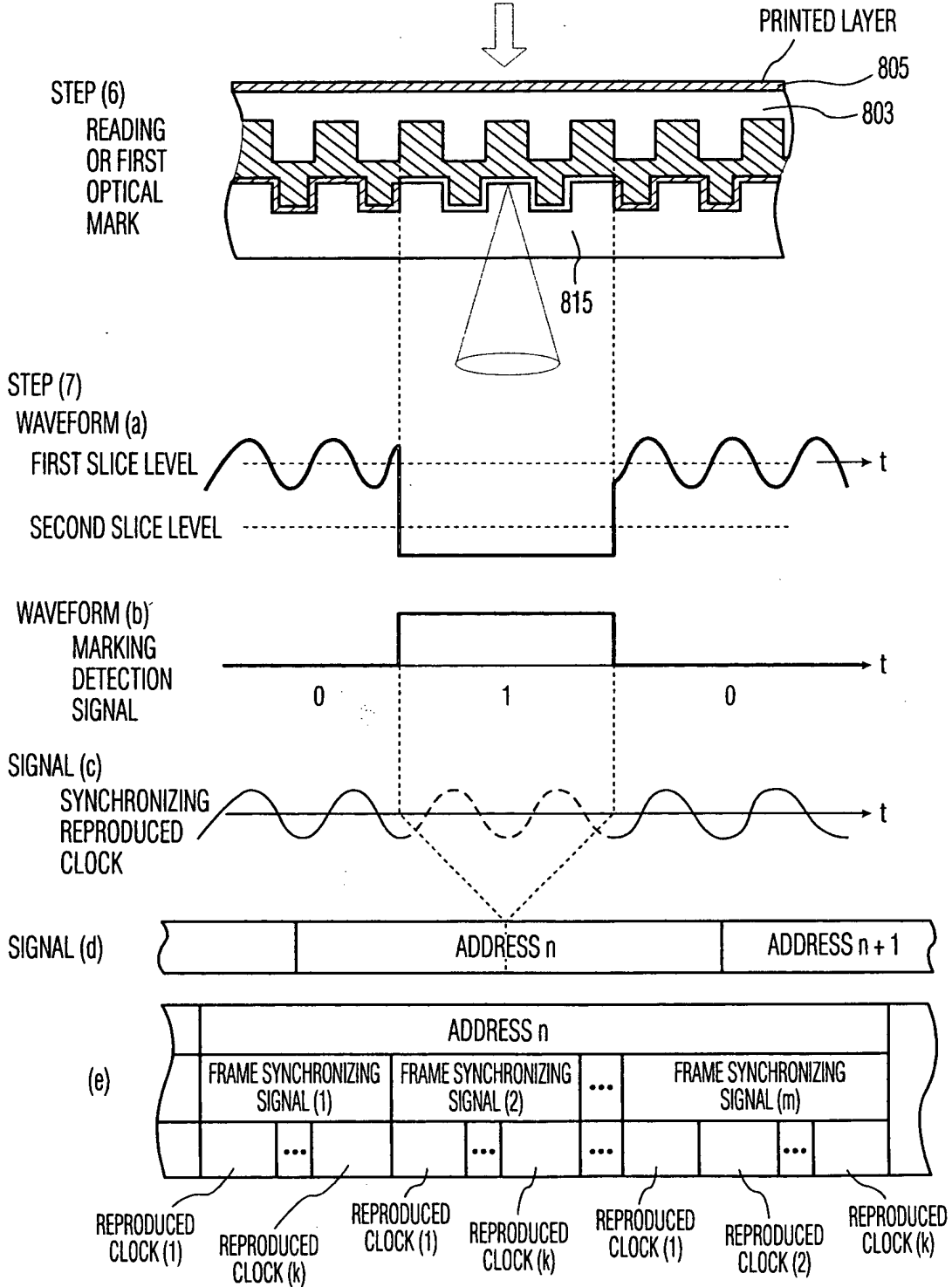


FIG. 5

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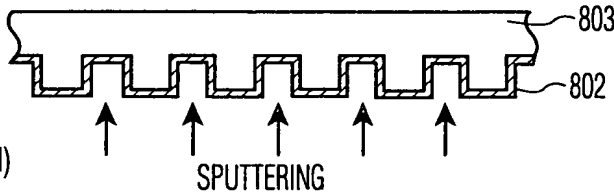
FORMING a (1a)



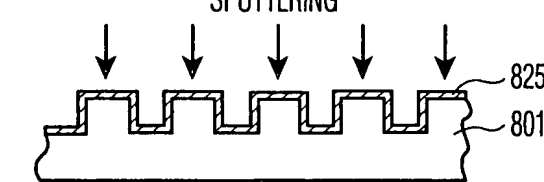
FORMING b (1b)



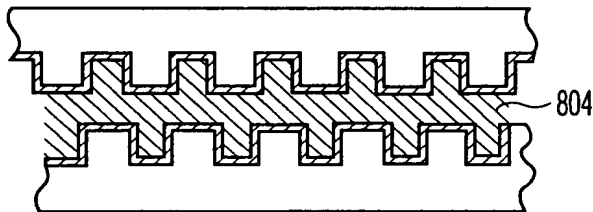
(2a)  
SPUTTERING OF HIGH  
REFLECTIVITY FILM  
(70% OR OVER: Al)



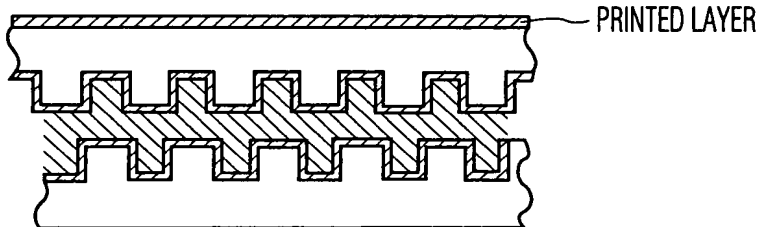
(2c)  
SPUTTERING OF  
SEMI-TRANSPARENT  
REFLECTIVE FILM  
(30% Au)



STEP (3)  
LAMINATION



STEP (4)  
LABEL PRINTED LAYER



STEP (5)  
LASER TRIMMING

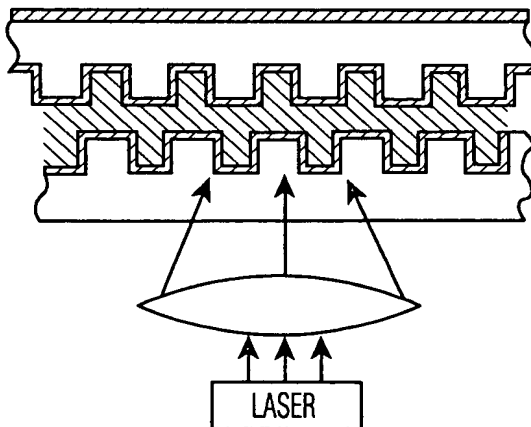
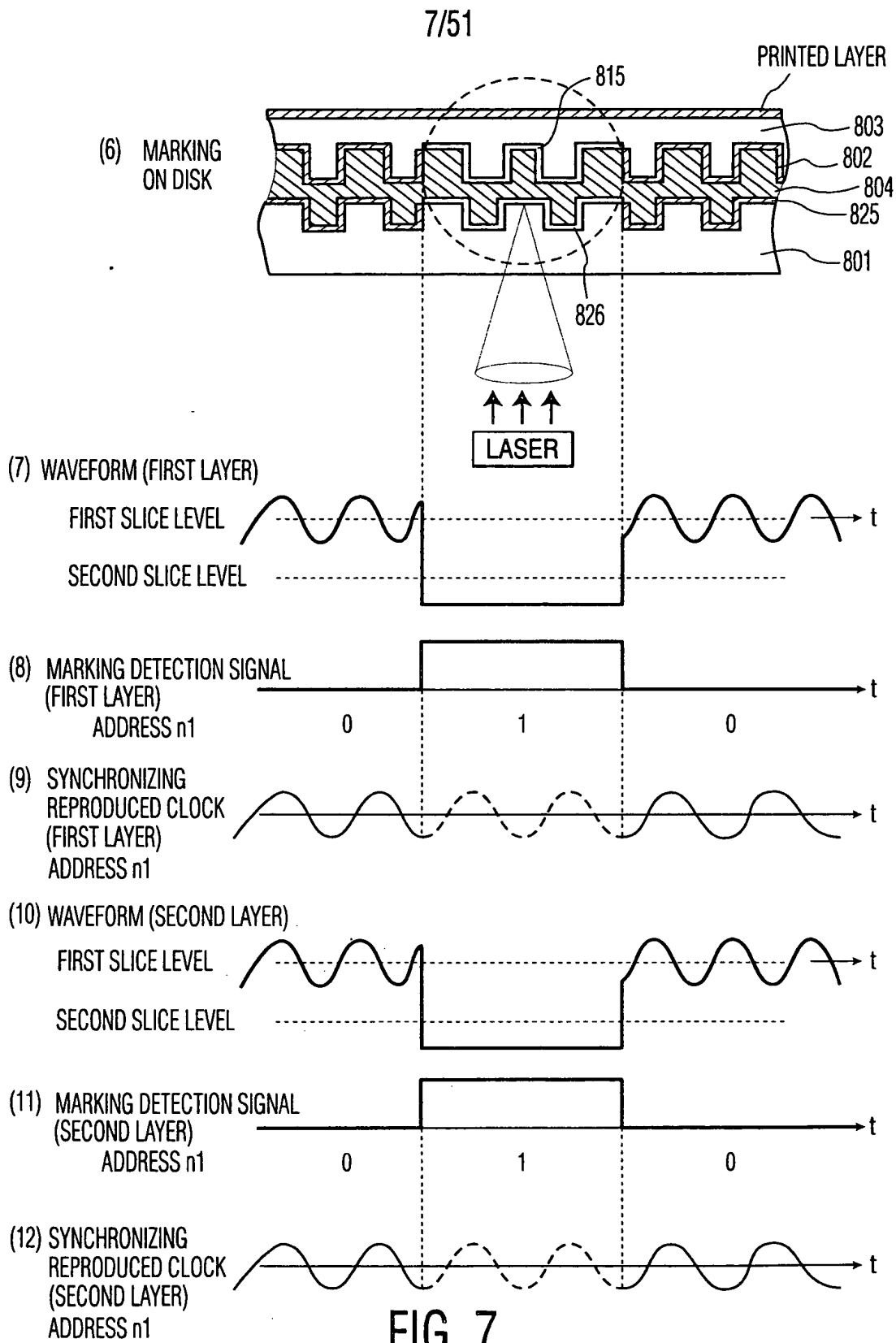


FIG. 6



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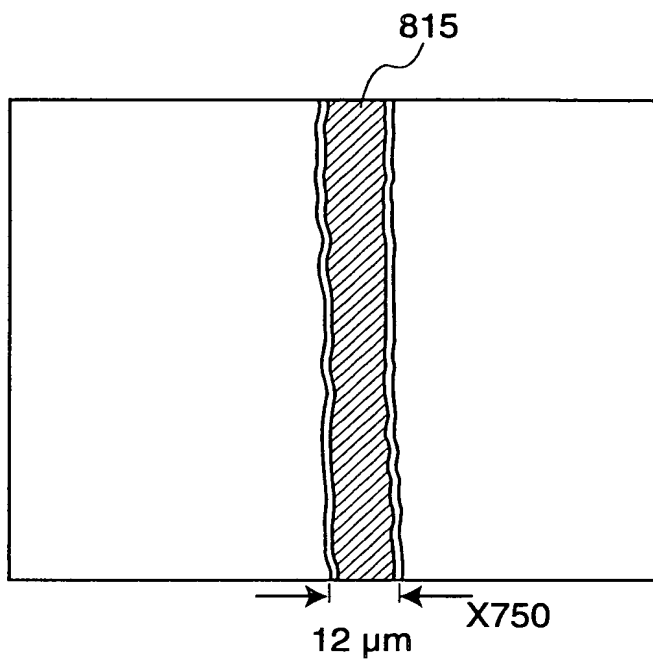


FIG. 8A

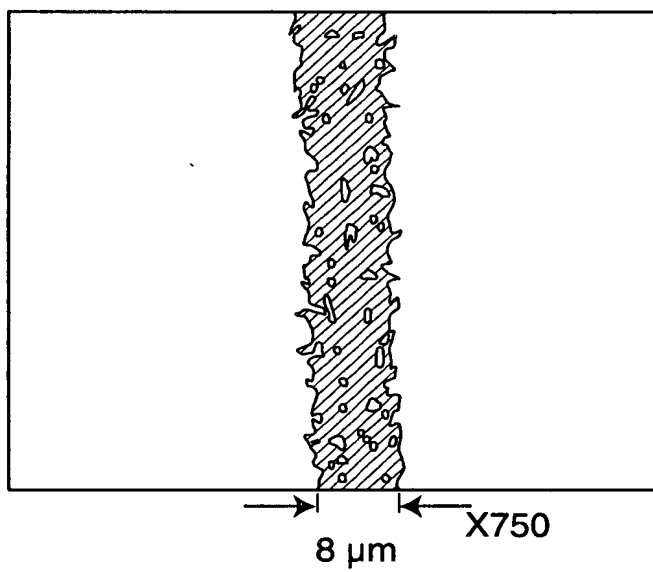


FIG. 8B



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FIG. 9A

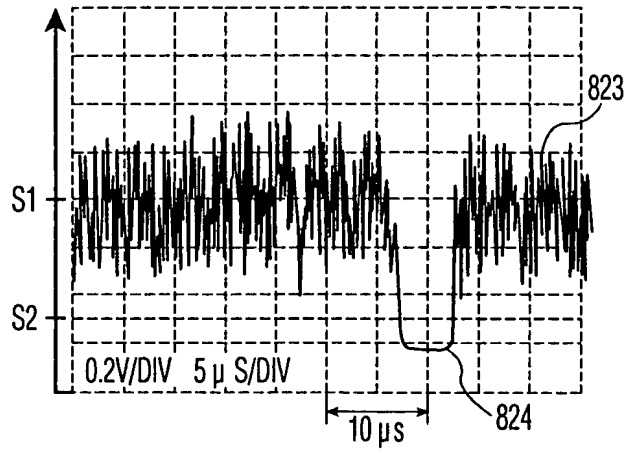


FIG. 9B

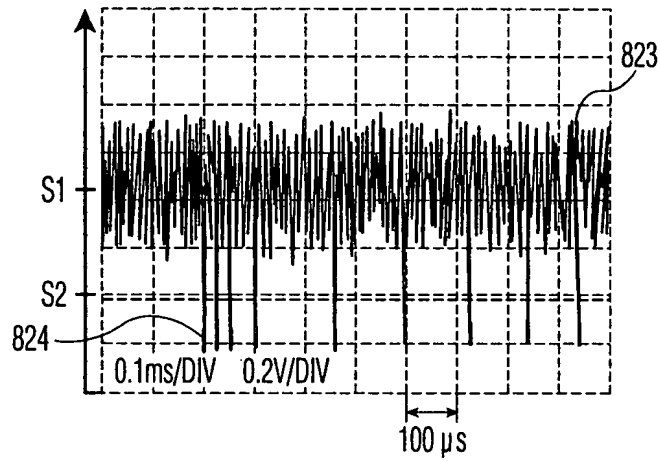


FIG. 9C

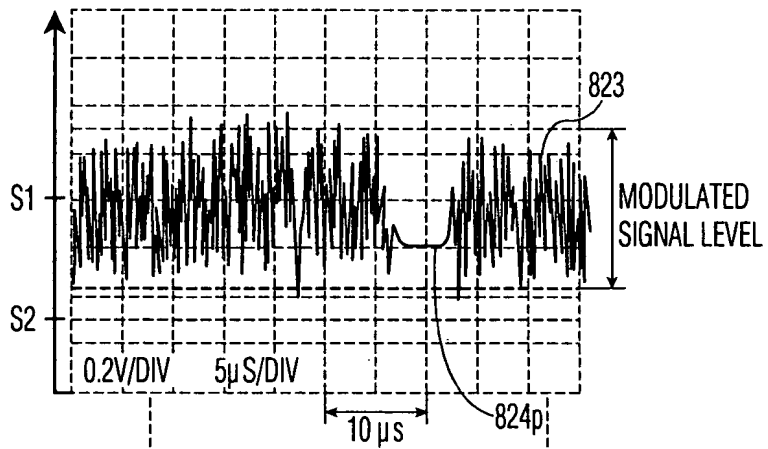
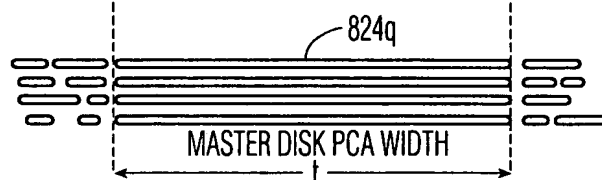


FIG. 9D



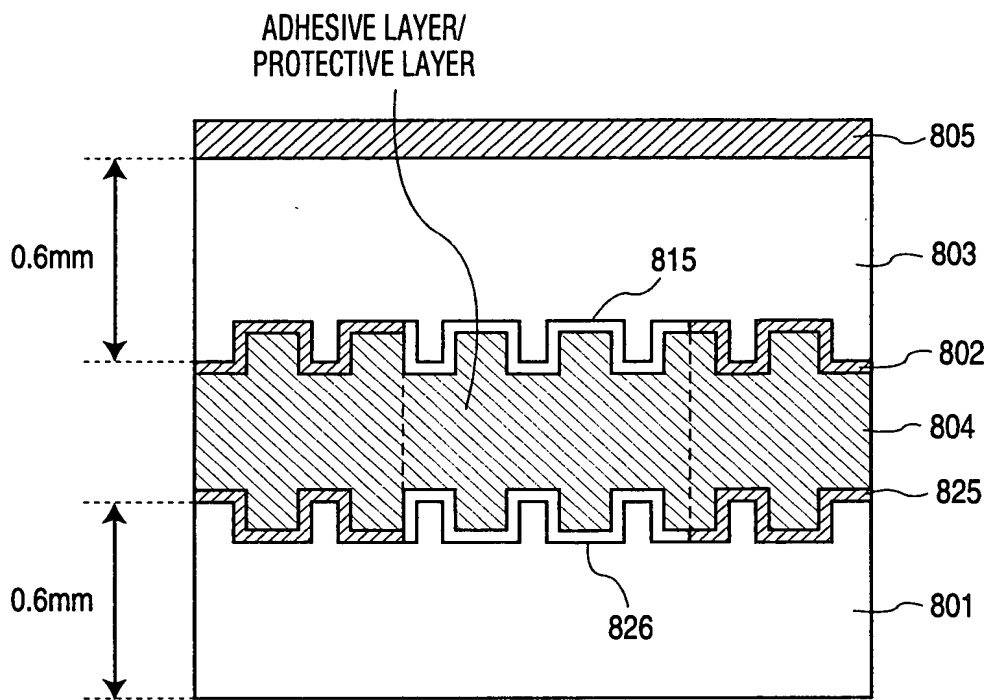


FIG. 10A

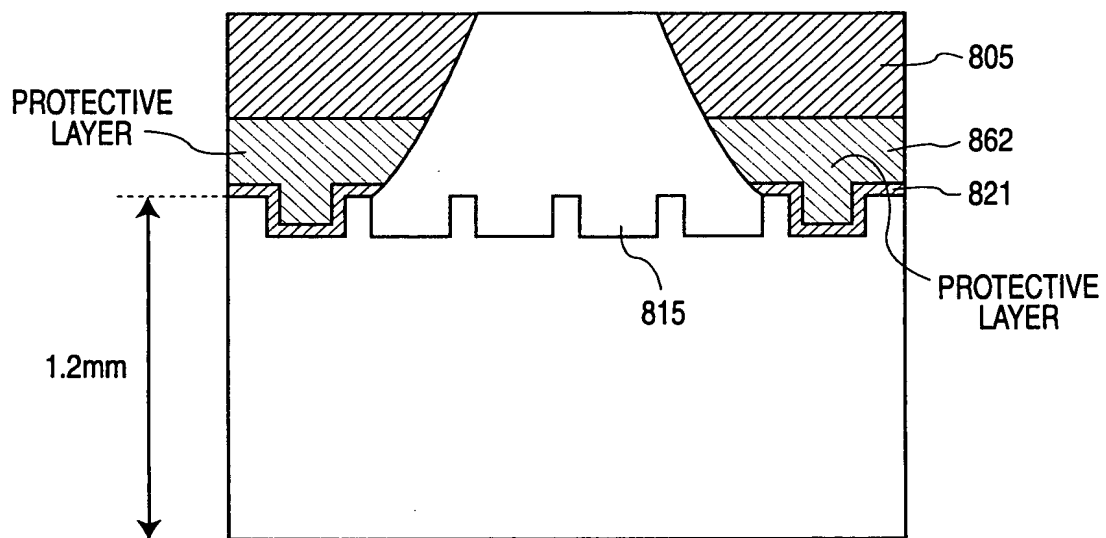


FIG. 10B

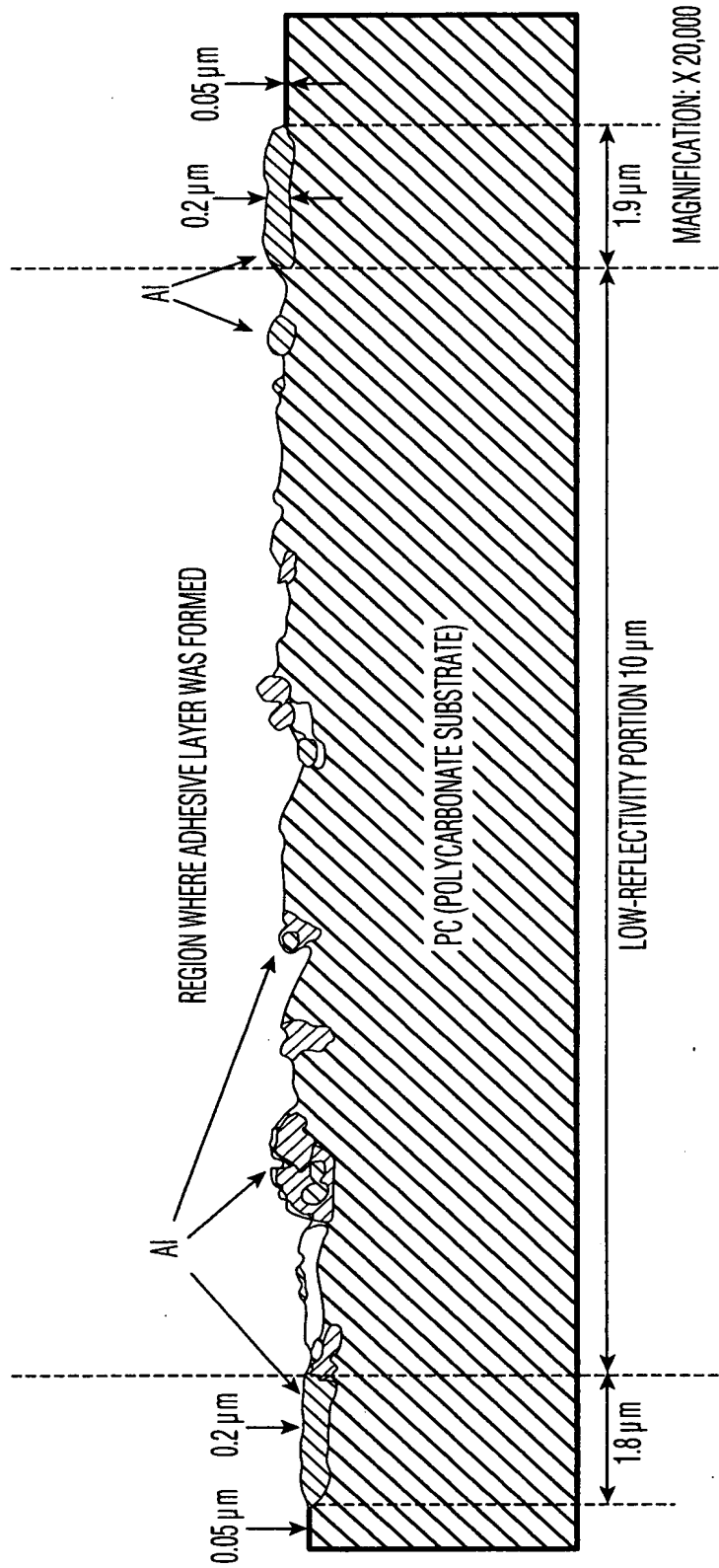


FIG. 11

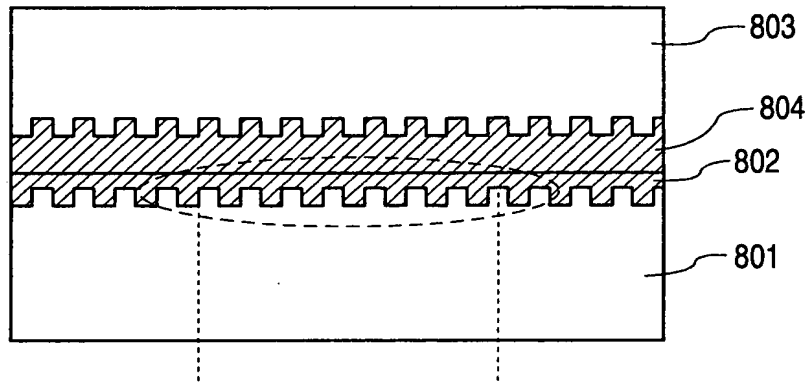


FIG. 12A

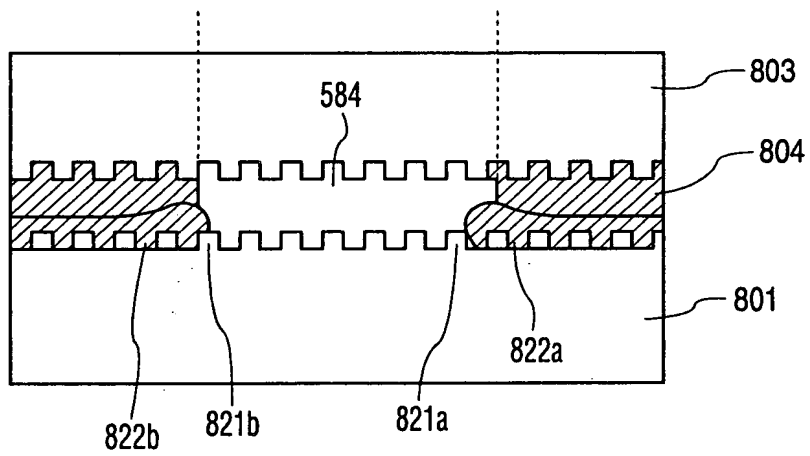


FIG. 12B

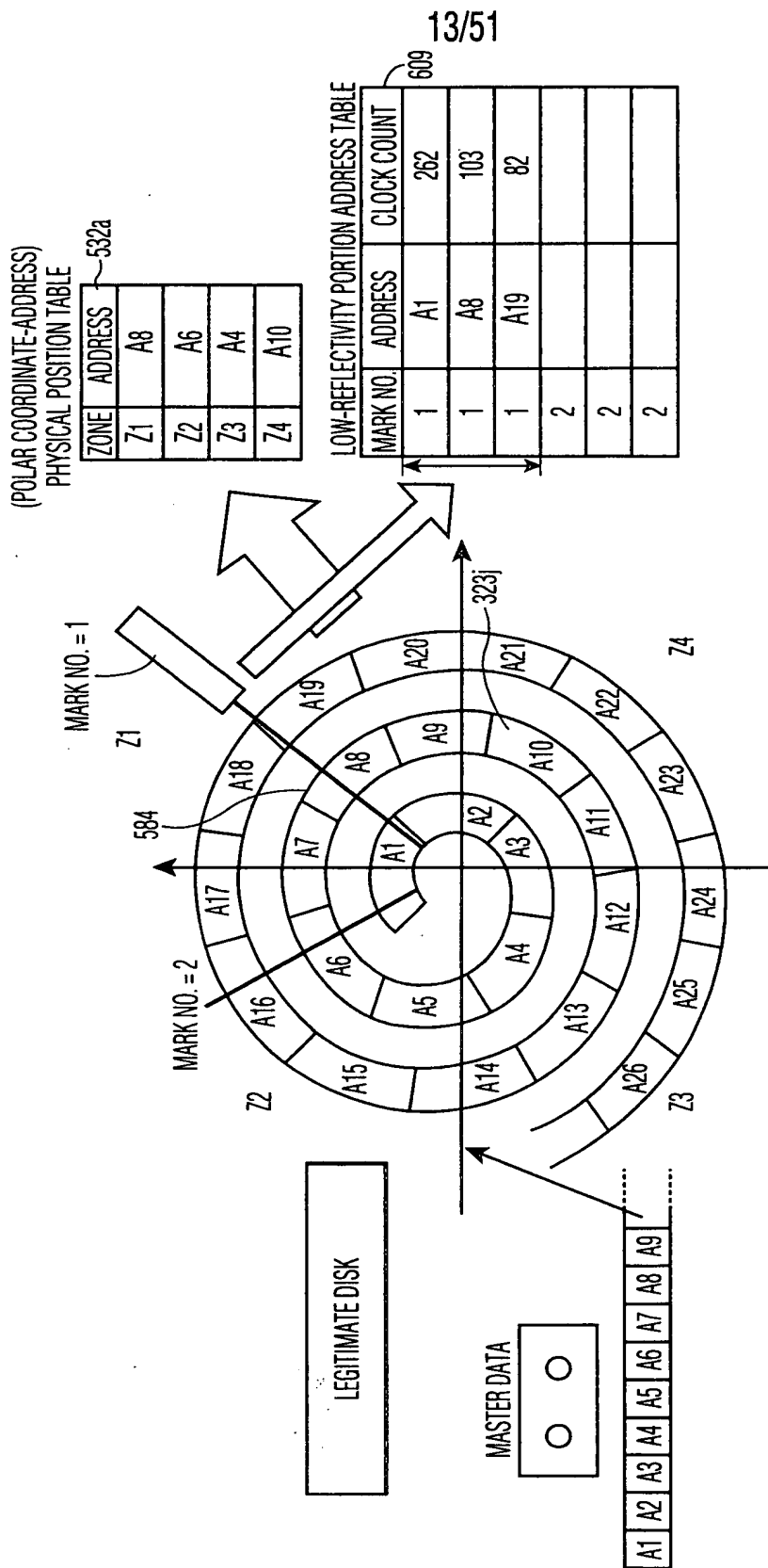


FIG. 13A

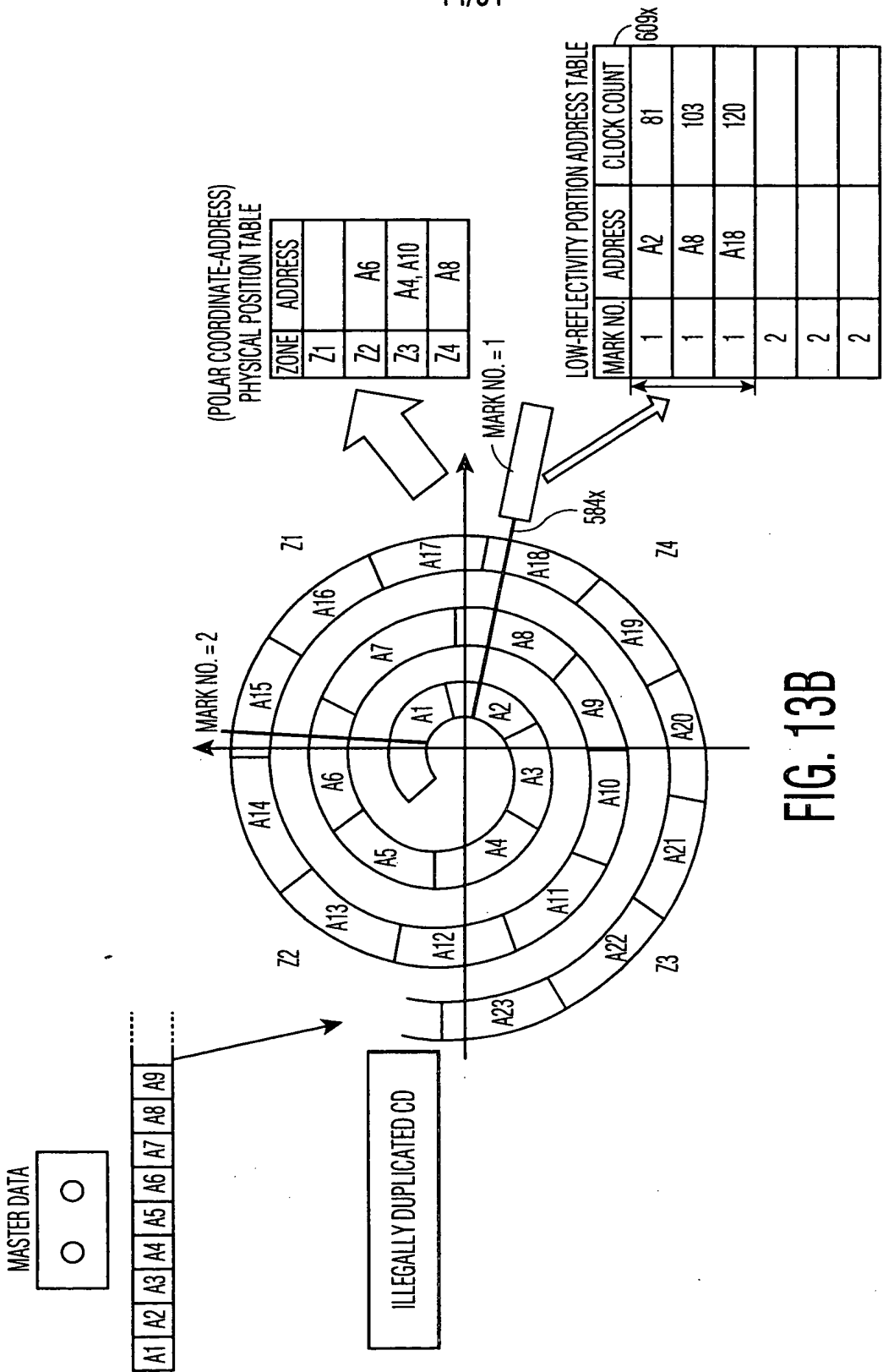


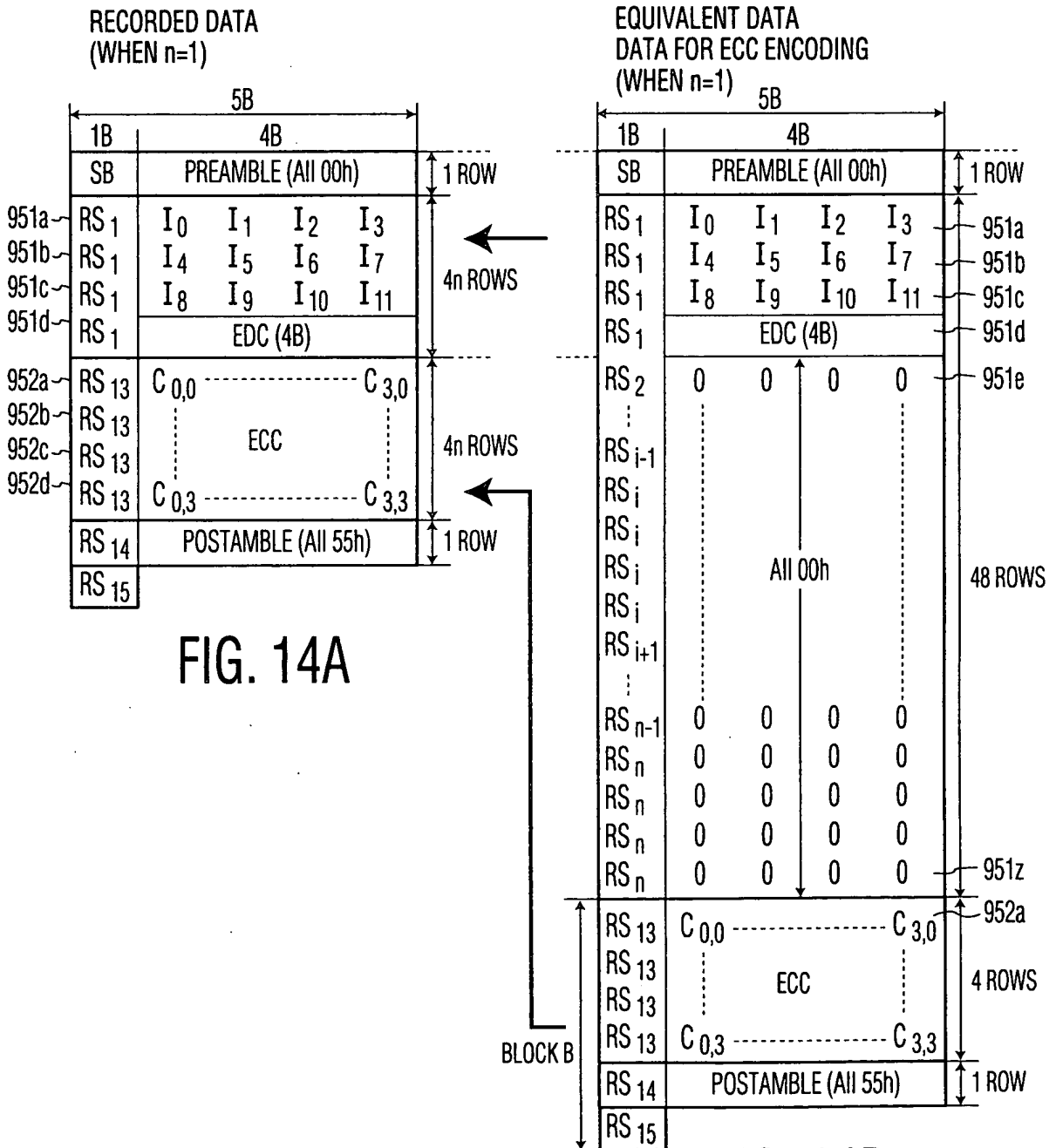
FIG. 13B

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FIG. 14A  
FIG. 14B

FIG. 14C  
FIG. 14D

FIG. 14



TYPICAL EQUATION  
FOR EDC COMPUTATION  
EDC (ERROR DETECTION CODE) :

$$EDC_{PCA}(x) = \sum_{i=0}^{31} b_i \cdot x^i$$

$$I_{PCA}(x) = \sum_{i=32}^{128n-31} b_i \cdot x^i$$

FIG. 14C

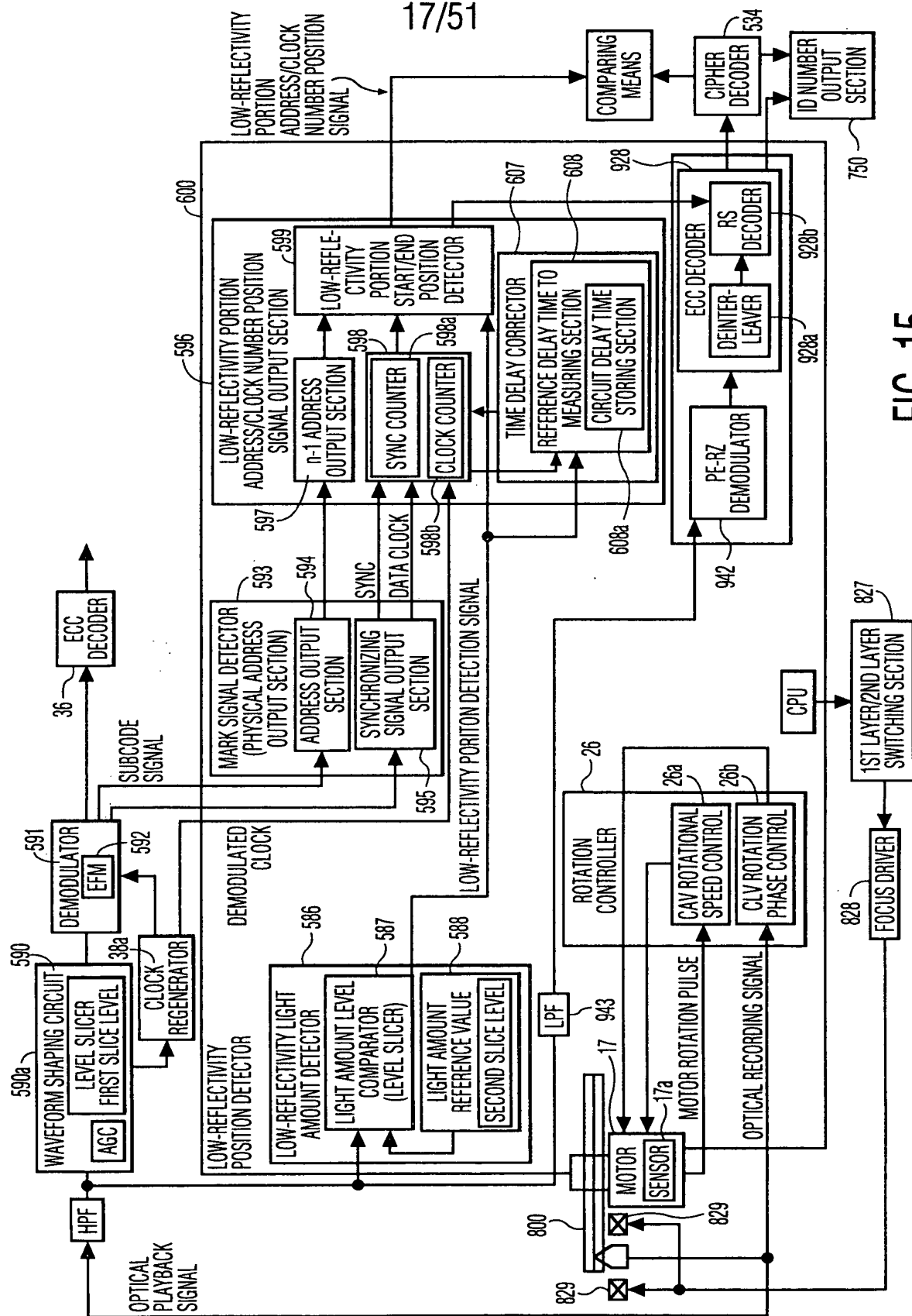
TYPICAL EQUATION  
FOR EDC COMPUTATION  
ECC (ERROR CORRECTION CODE) :

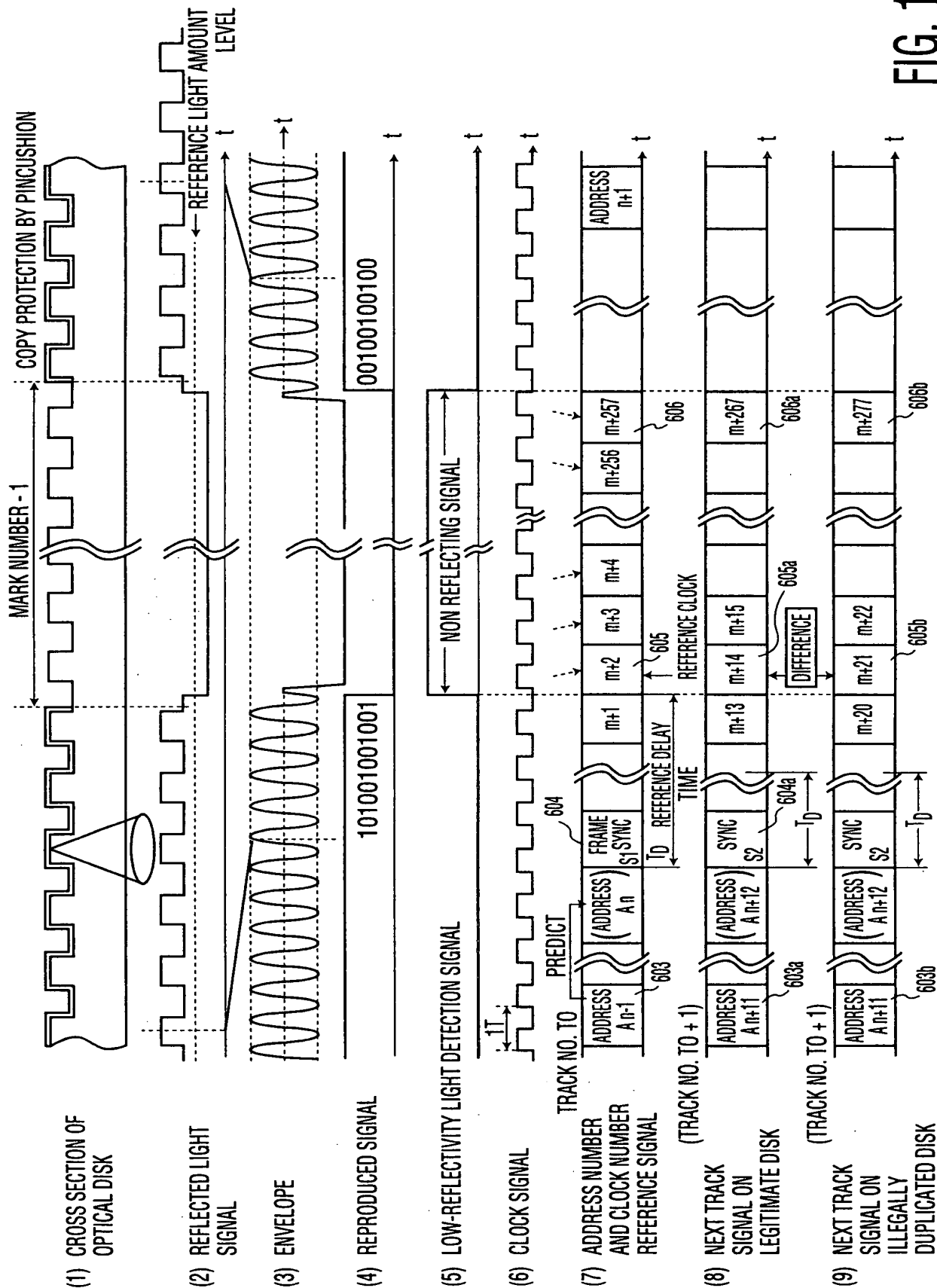
$$R_{PCA}(x) = \sum_{i=48}^{51} I_{j+4i} \cdot x^{51-i}$$

$$I_{PCA}(x) = \sum_{i=0}^{4n-2} I_{j+4i} \cdot x^{51-i} + D_j \cdot x^{52-4n},$$

FIG. 14D







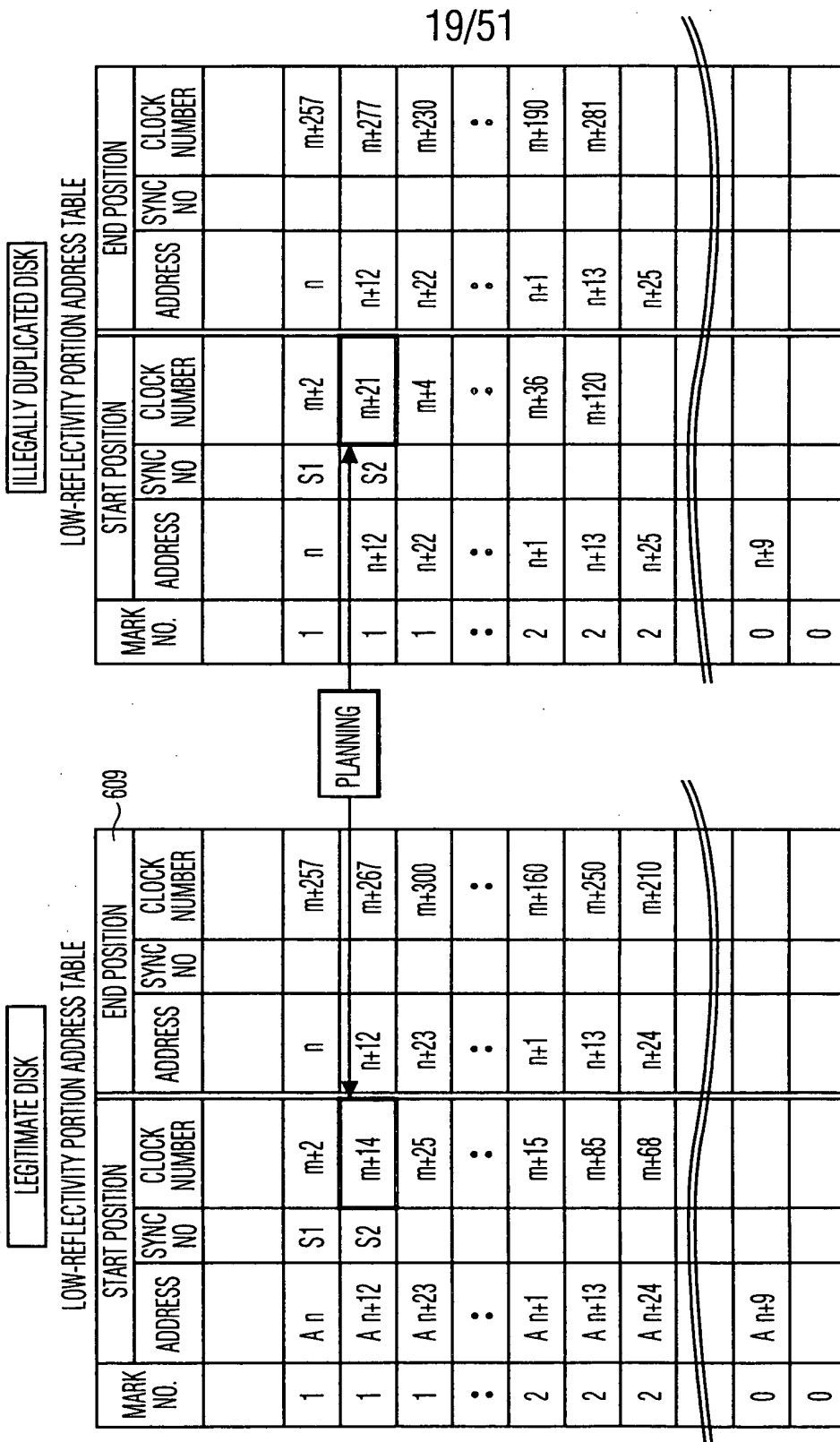


FIG. 17



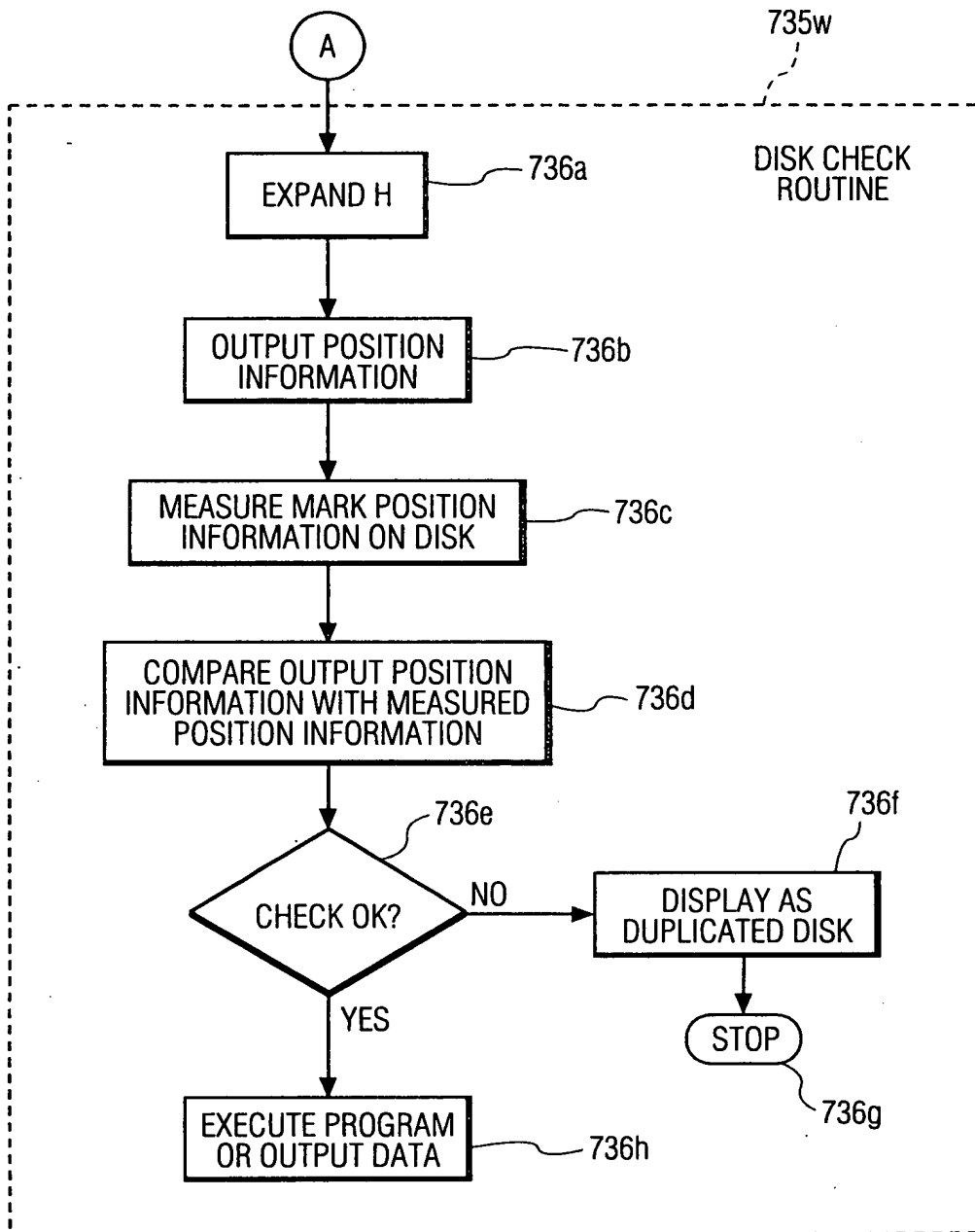


FIG. 18B

PROGRAM IN REPRODUCTION APPARATUS FOR DETECTING  
OPTICAL MARK WITH INCREASED ACCURACY OR STABILITY

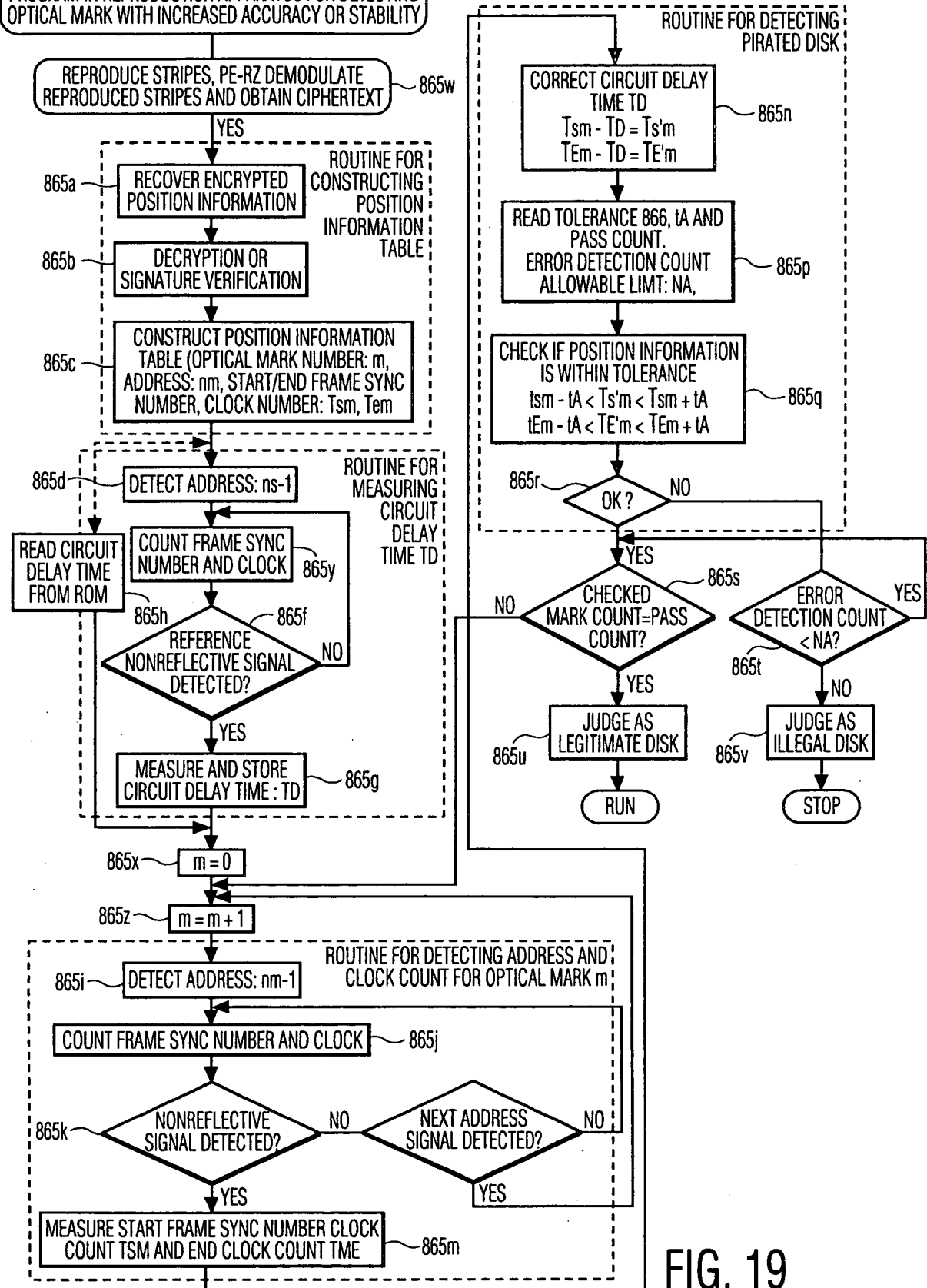
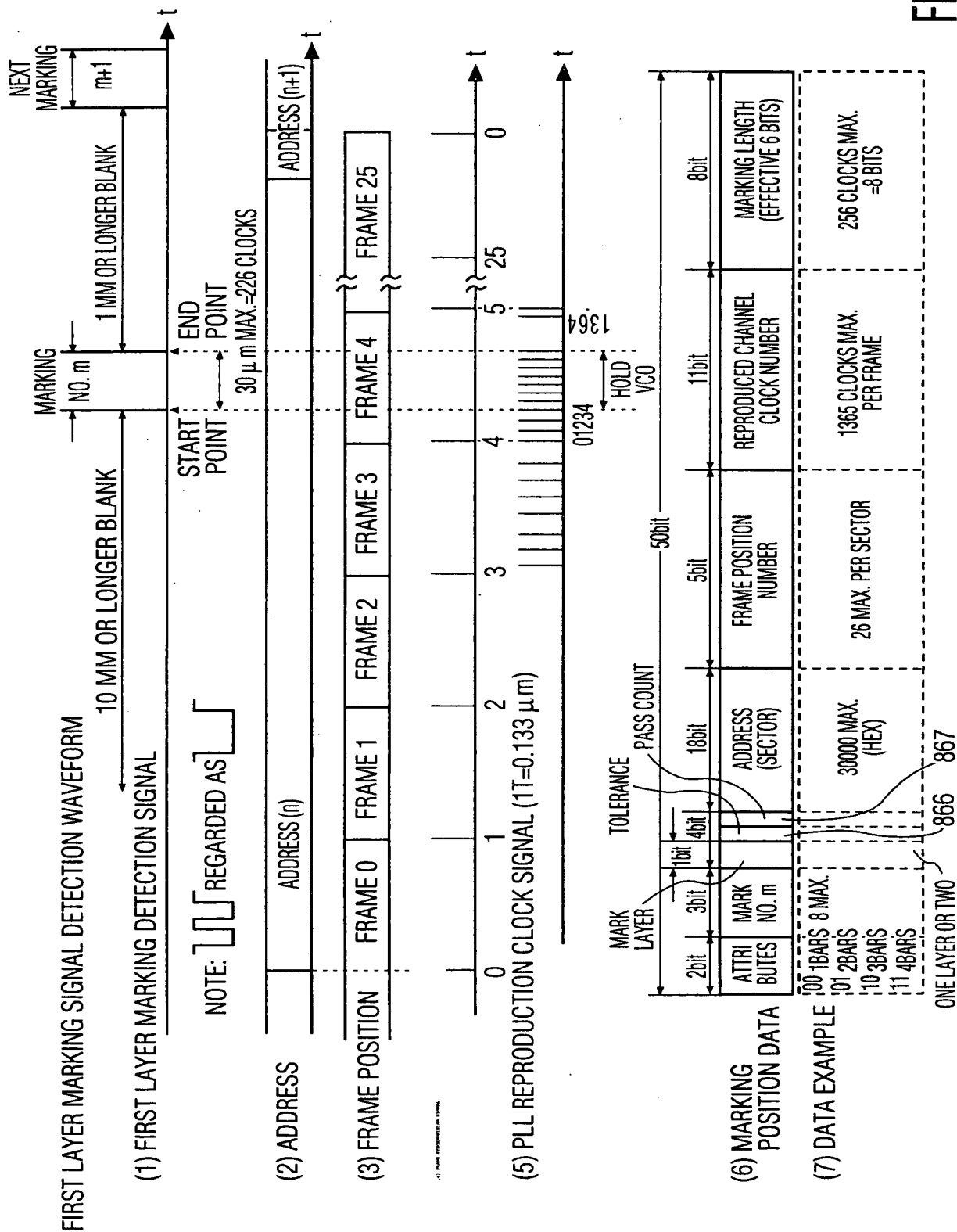


FIG. 19

FIG. 20



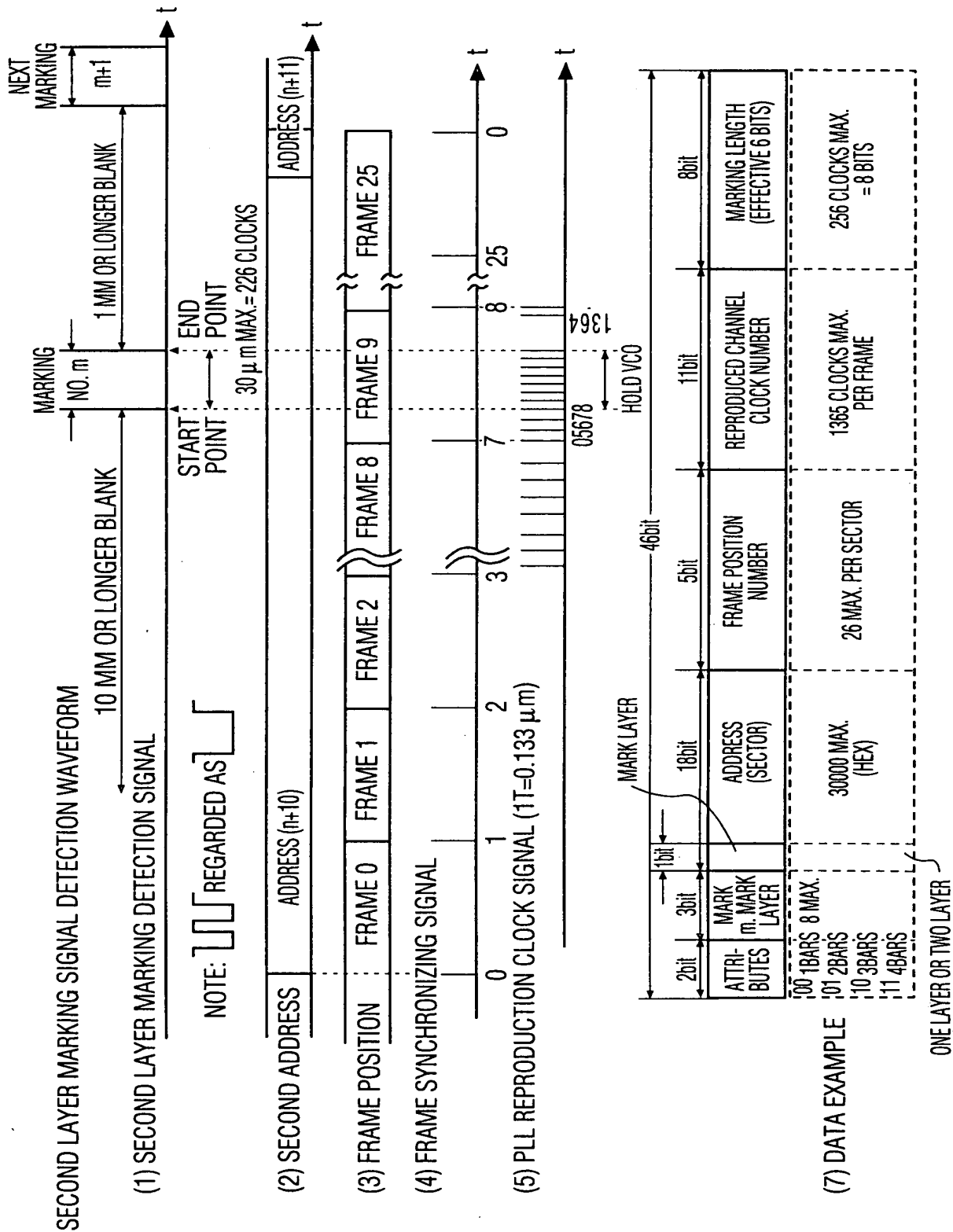


FIG. 21



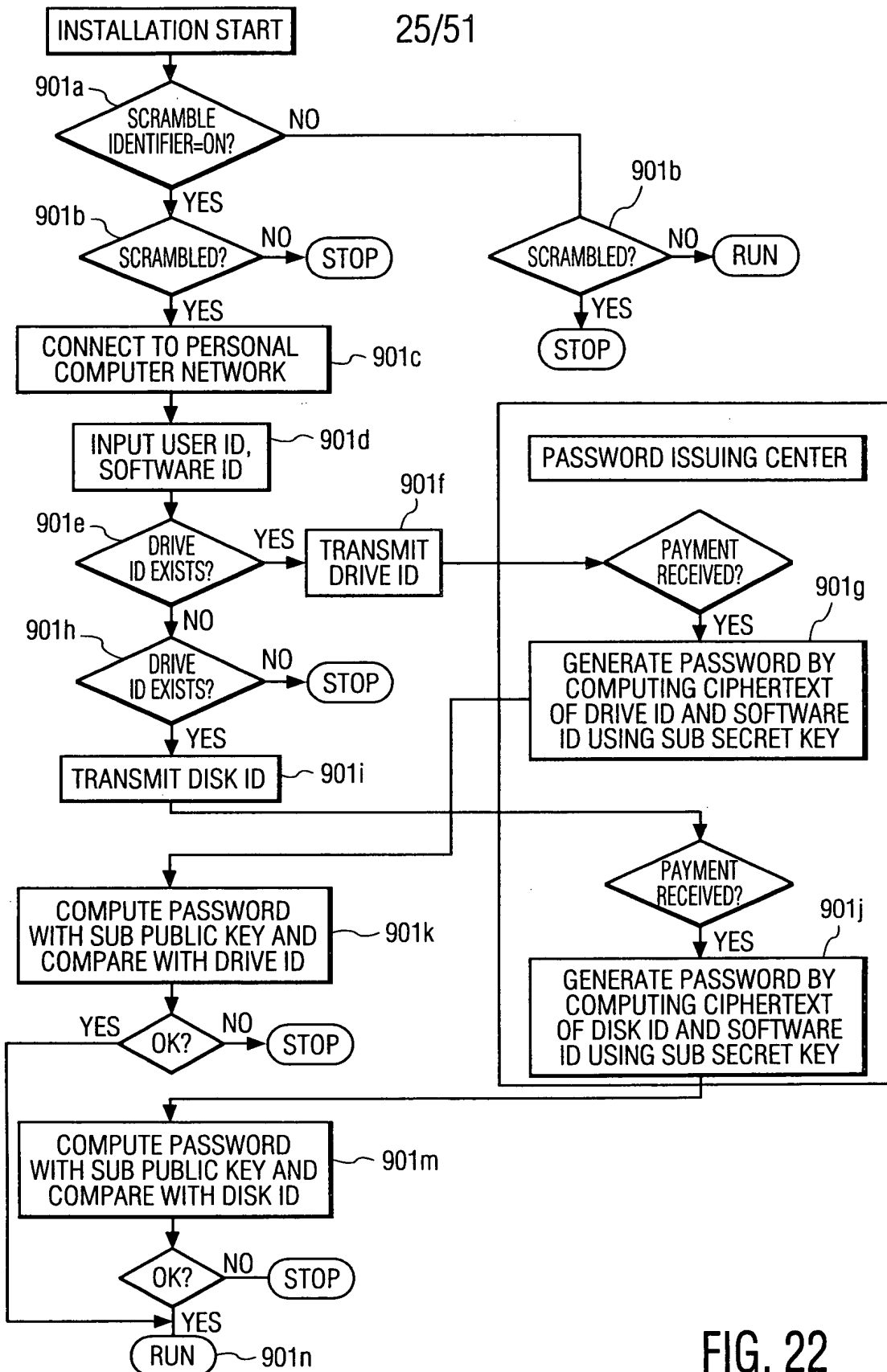


FIG. 22

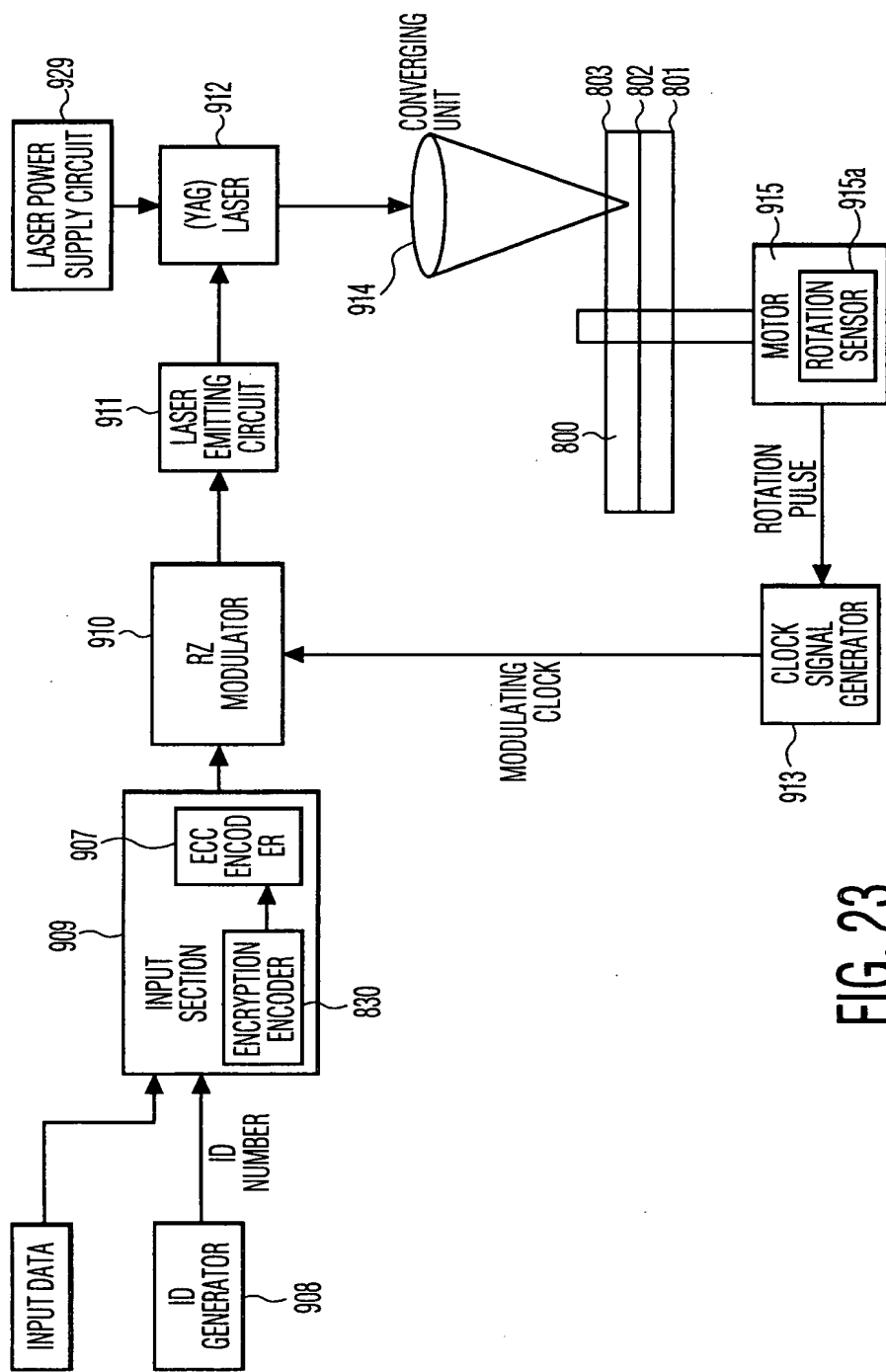


FIG. 23

RZ RECORDING  
MODULATION CLOCK  
BASED ON ROTATION  
PULSE

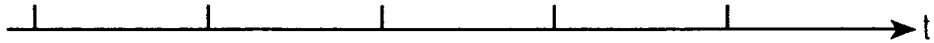


FIG. 24A (1) RECORDED SIGNAL OF "00"

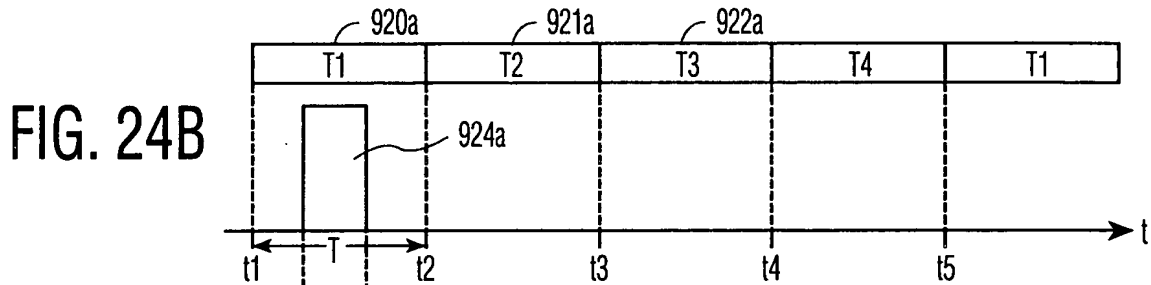


FIG. 24B

(2) TRIMMING PATTERN OF "00"

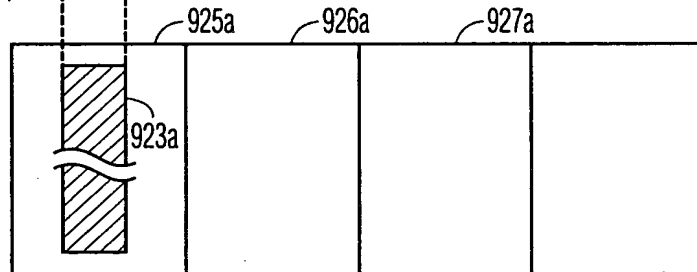


FIG. 24C

(3) RECORDED SIGNAL OF "01"

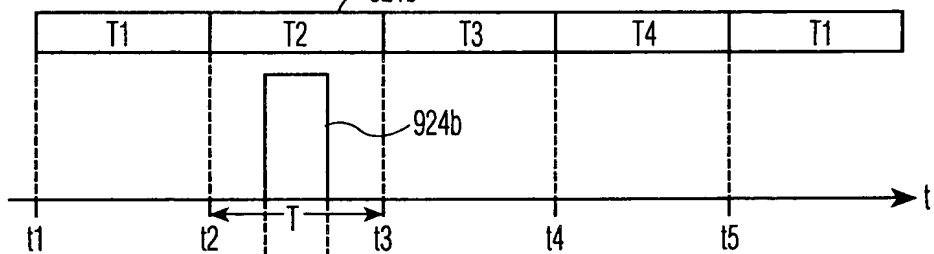


FIG. 24D

(4) TRIMMING PATTERN OF "01"

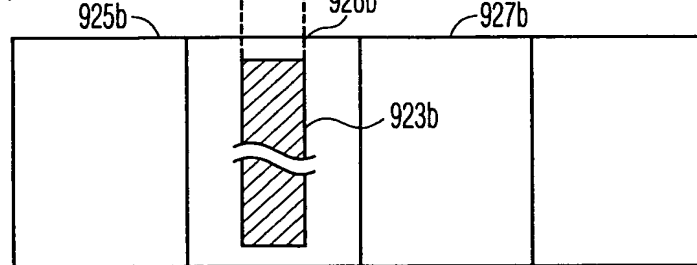
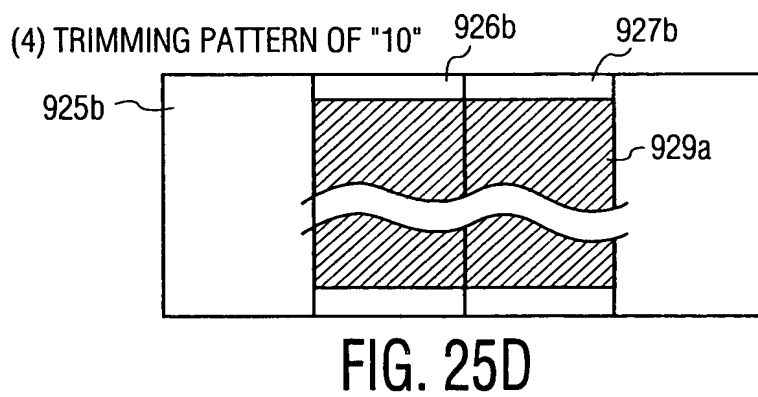
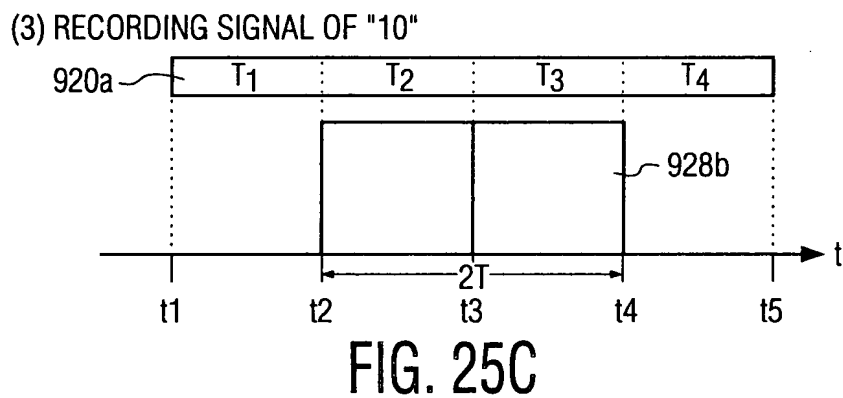
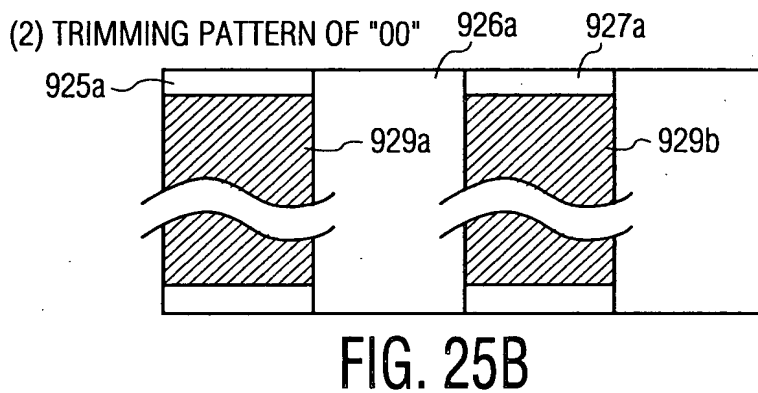
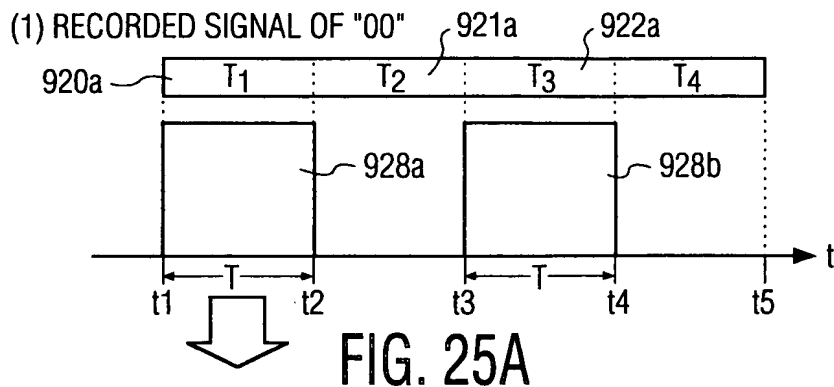


FIG. 24E

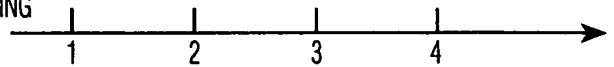
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PE-RZ RECORDING

RECORDING

CLOCK



(1) RECORDED SIGNAL OF "0"

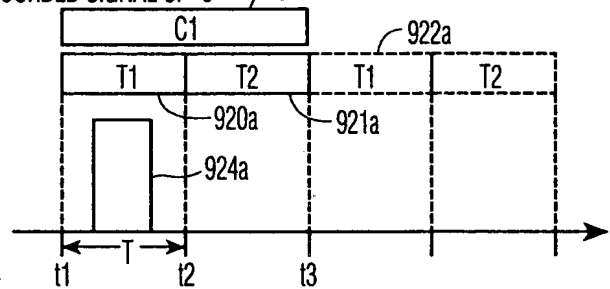


FIG. 26A

(2) TRIMMING PATTERN OF "0"

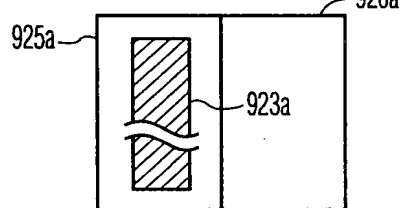


FIG. 26B

(3) RECORDED SIGNAL OF "1"

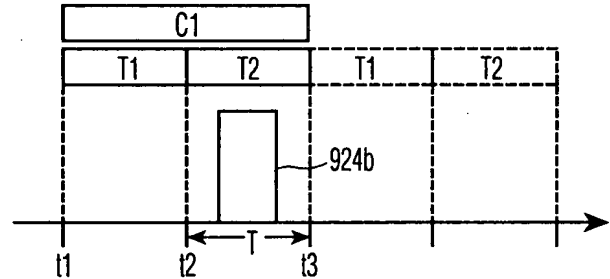


FIG. 26C

(4) TRIMMING PATTERN OF "1"

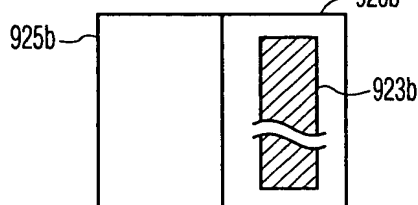


FIG. 26D

(4) RECORDED SIGNAL OF "010"

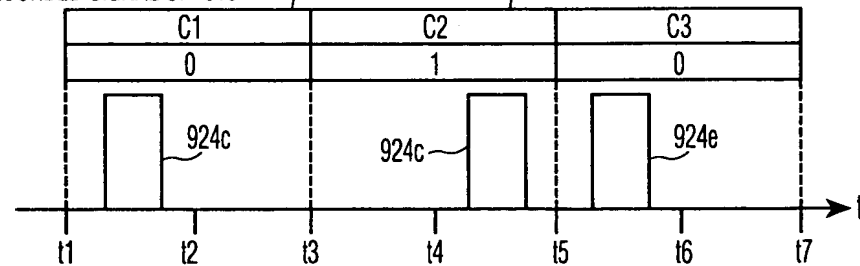


FIG. 26E

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(1) TOP PLAN VIEW

FIG. 27A

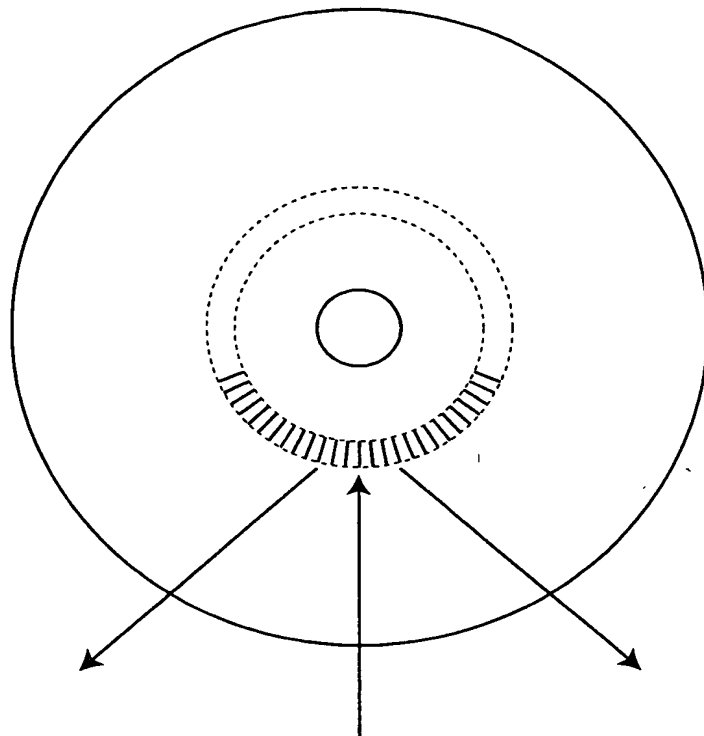


FIG. 27B

(2) BARCODE

RECORDED SIGNAL

(3) RECORDED SIGNAL

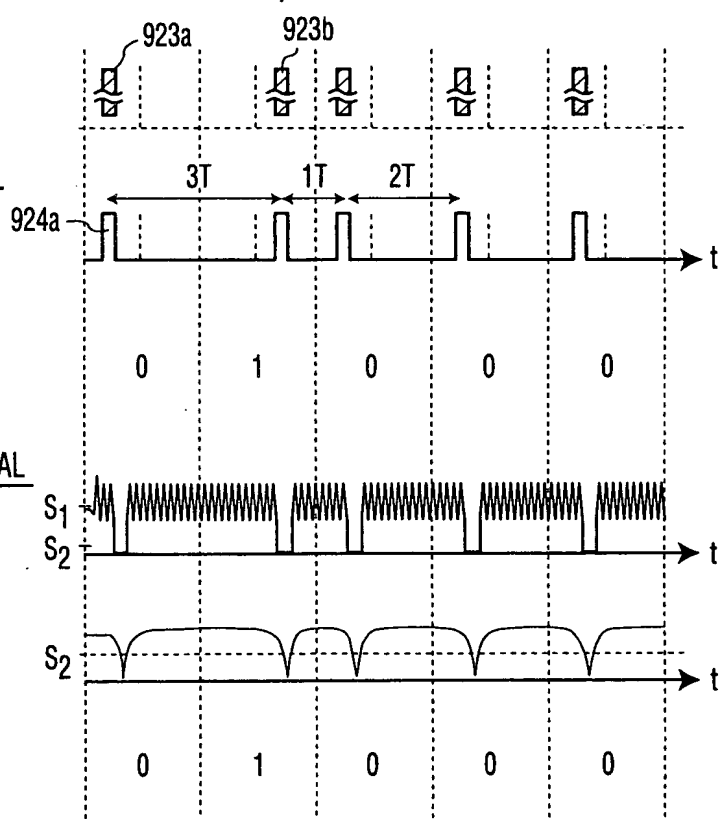
(4) RECORDED DATA

REPRODUCED SIGNAL

(5) REPRODUCED SIGNAL

(6) FILTERED WAVEFORM

(7) REPRODUCED DATA



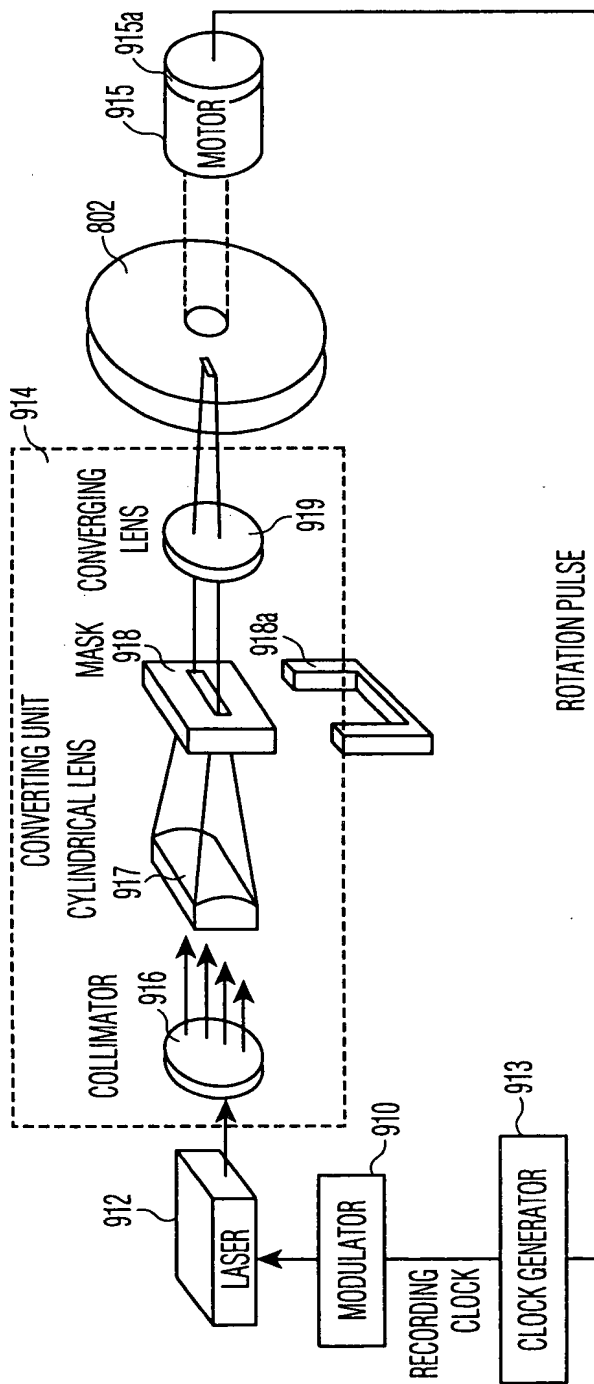


FIG. 28A

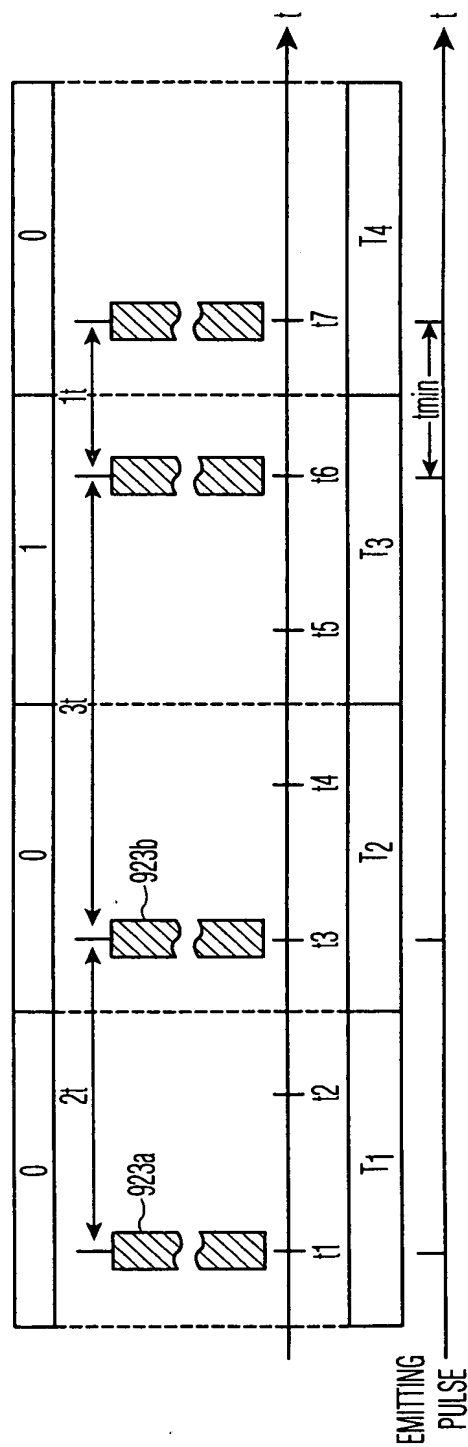


FIG. 28B

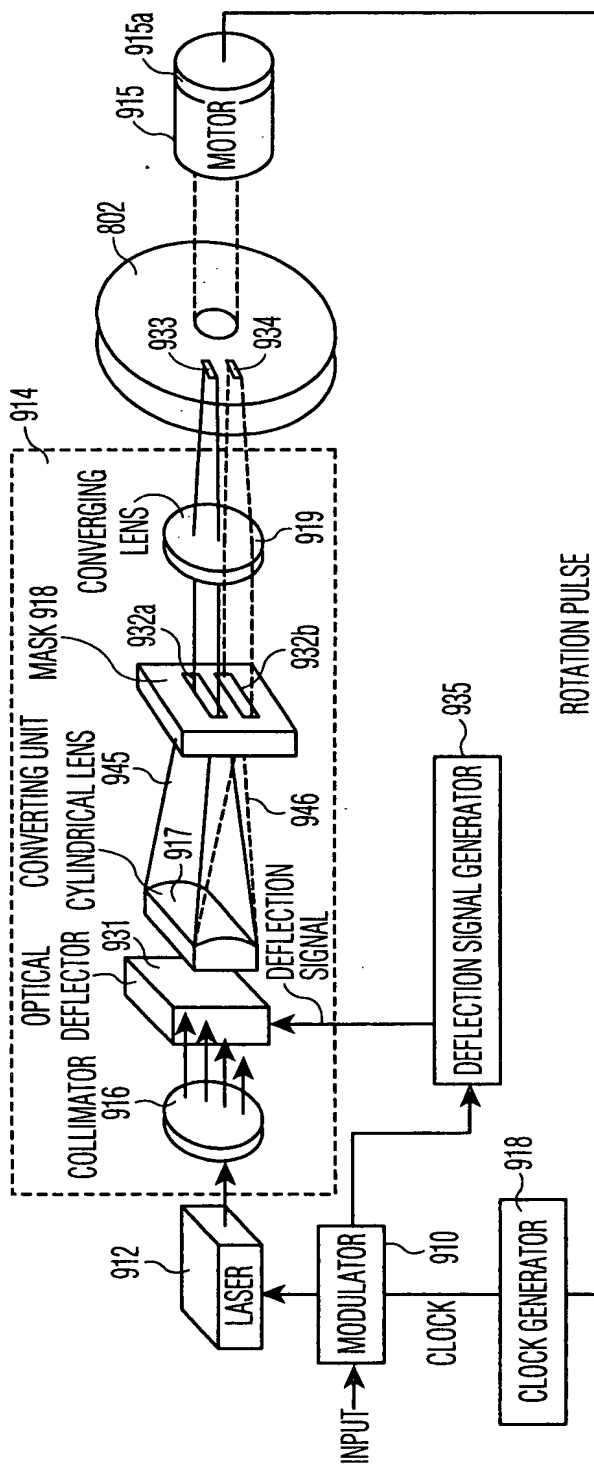


FIG. 29A

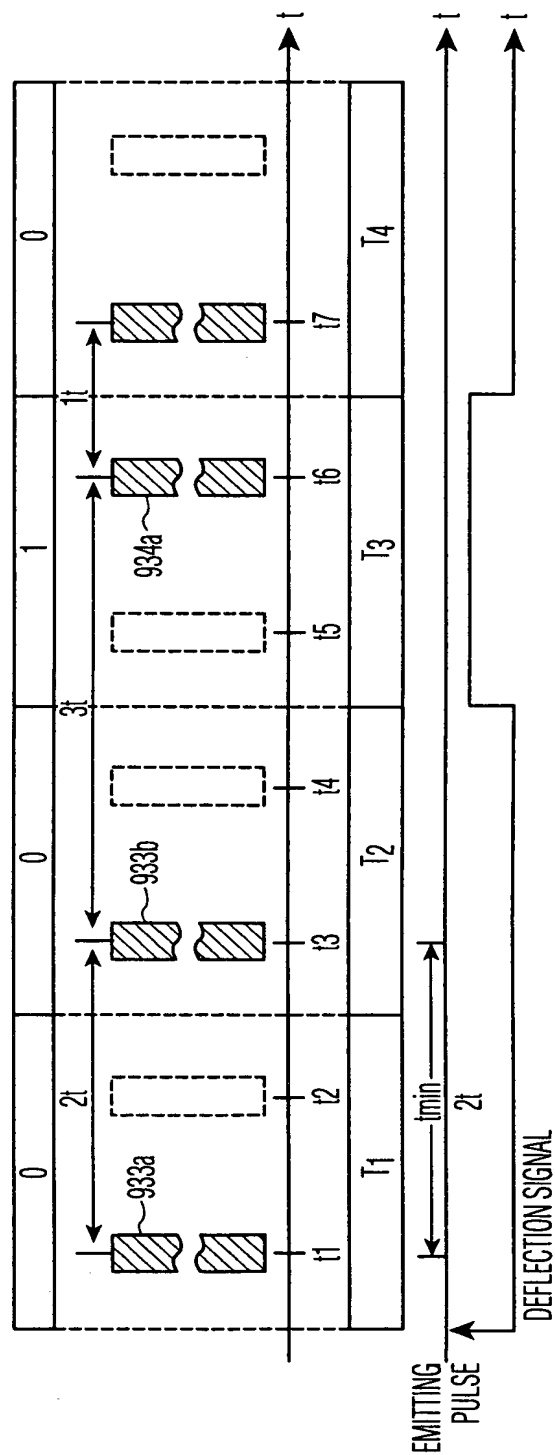
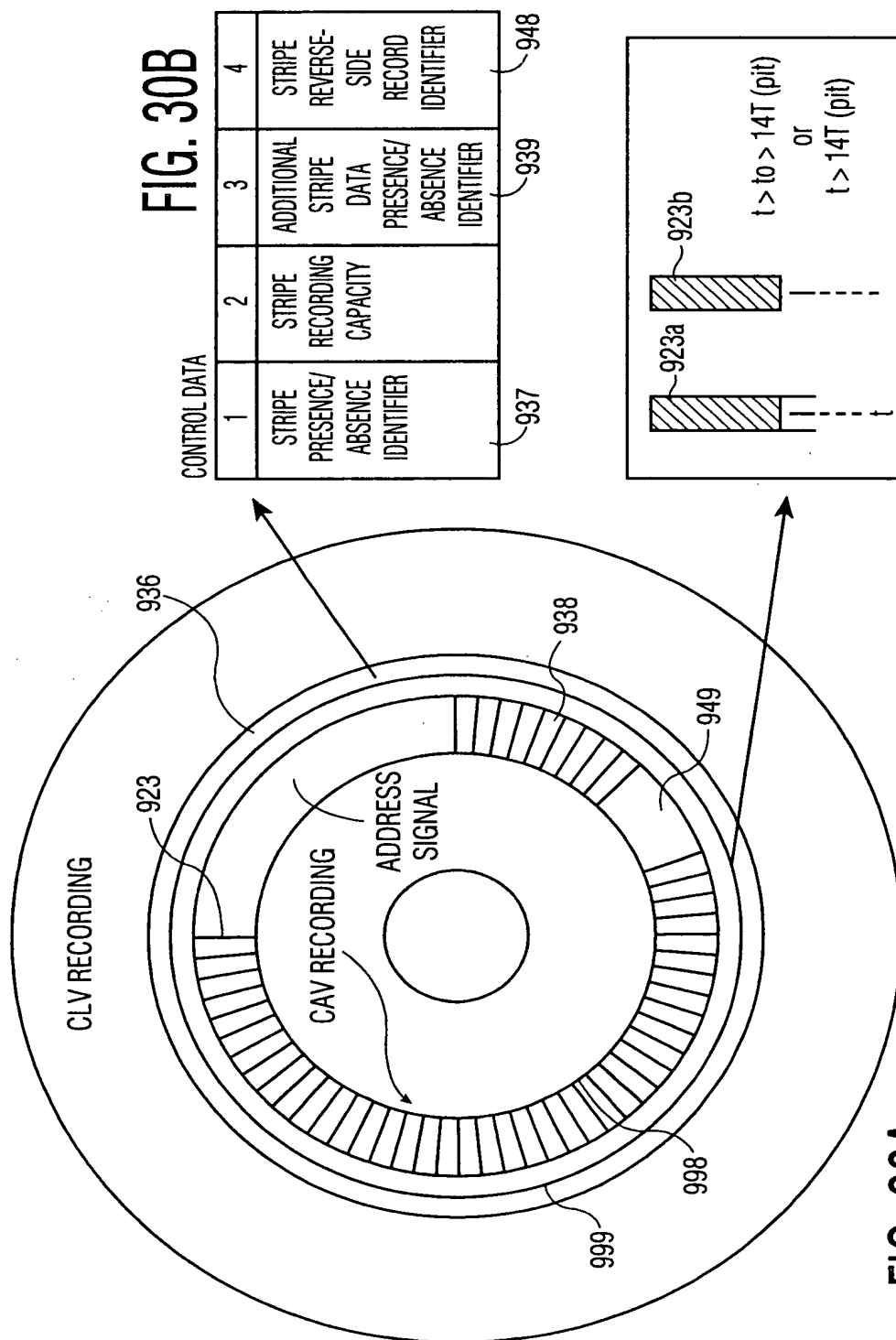


FIG. 29B





1	2	3	4
STRIPE PRESENCE/ ABSENCE IDENTIFIER	STRIPE RECORDING CAPACITY	ADDITIONAL STRIPE DATA PRESENCE/ ABSENCE IDENTIFIER	STRIPE REVERSE- SIDE RECORD IDENTIFIER

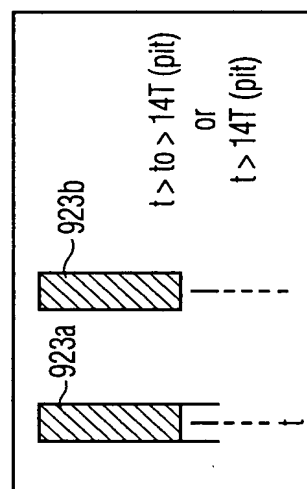
936 CONTROL DATA

937

938

939

948



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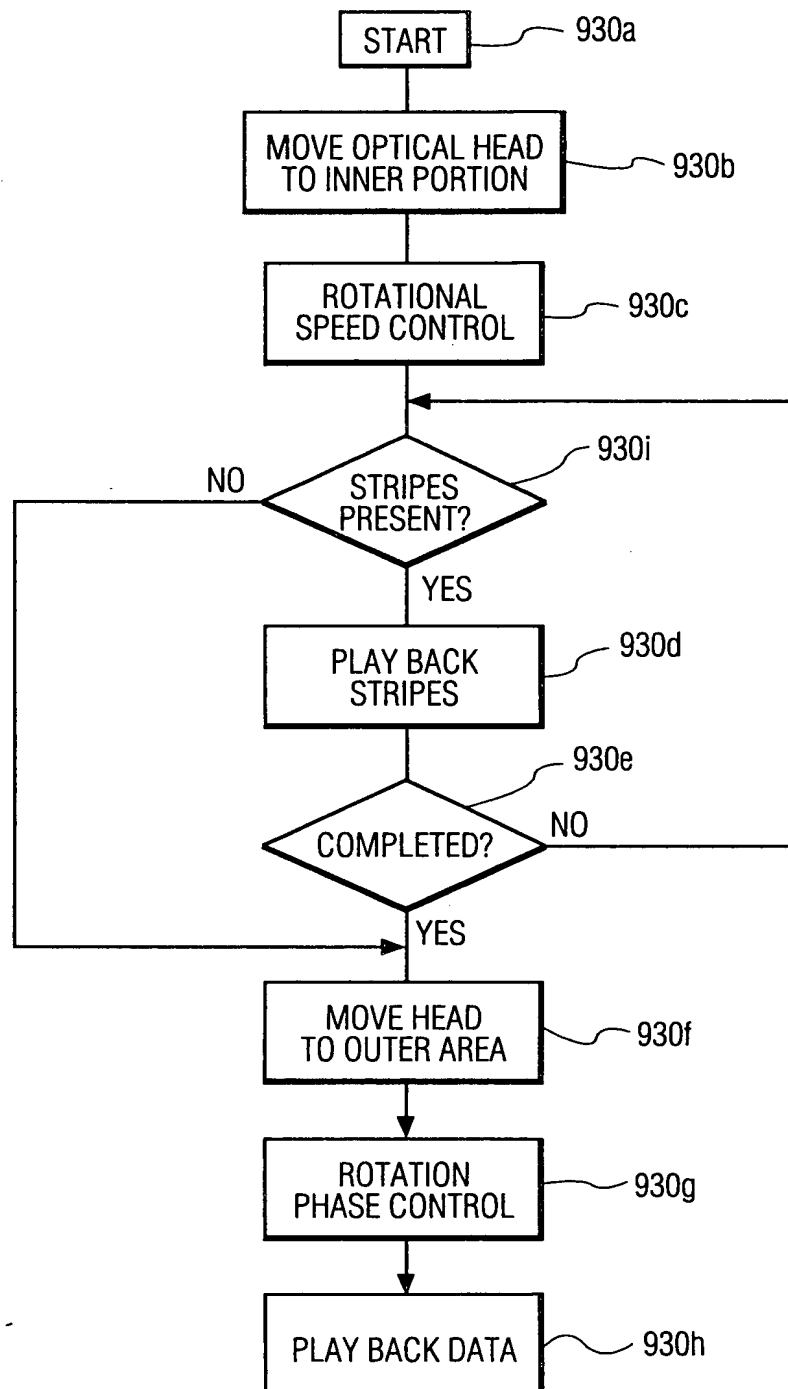


FIG. 31

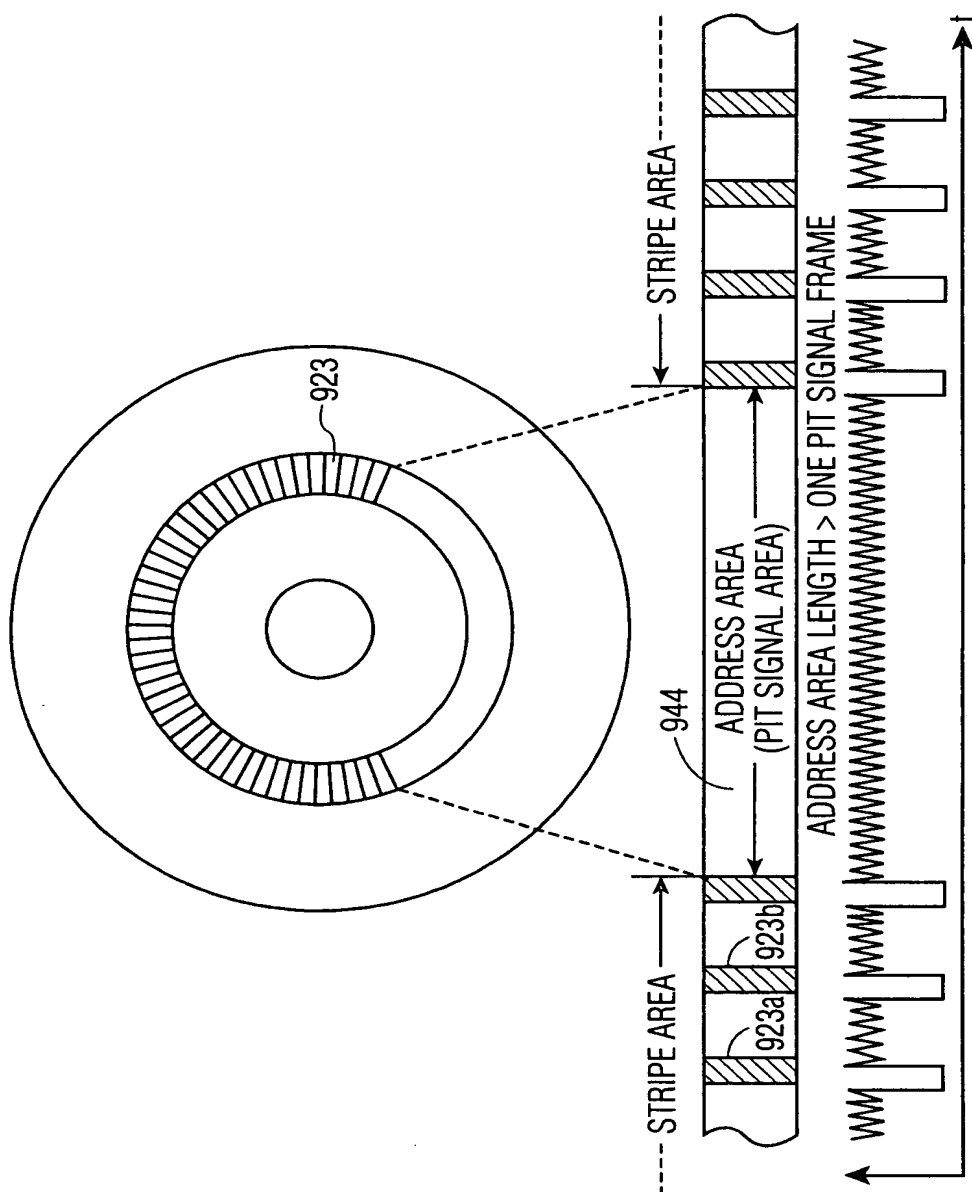


FIG. 32

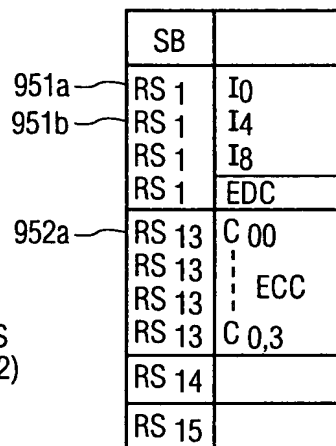


FIG. 33A

RANDOM ERROR CORRECTION CAPABILITY	
BIT ERROR RATE BEFORE CORRECTION	READ ERROR RATE AFTER CORRECTION
$10^{-5}$	1 IN $10^{10}$ DISKS
$10^{-4}$	1 IN $10^7$ DISKS
$10^{-3}$	1 IN $10^4$ DISKS
BURST ERROR CORRECTION CAPABILITY	

FIG. 33C

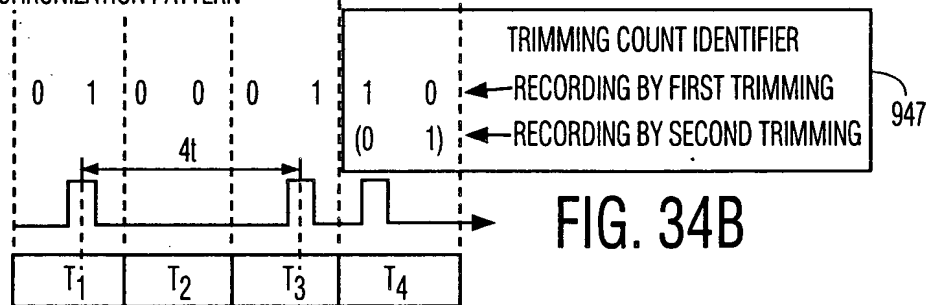
## SYNCHRONIZATION CODE DATA

## SYNCHRONIZATION CODE

SYNC BYTE /RESYNC	BIT PATTERN											
	FIXED PATTERN								SYNC CODE			
	(CHANNEL BIT)								(DATA BIT)			
	C <sub>15</sub>	C <sub>14</sub>	C <sub>13</sub>	C <sub>12</sub>	C <sub>11</sub>	C <sub>10</sub>	C <sub>9</sub>	C <sub>8</sub>	b <sub>3</sub>	b <sub>2</sub>	b <sub>1</sub>	b <sub>0</sub>
SB	0	1	0	0	0	1	1	0	0	0	0	0
RS <sub>1</sub>	0	1	0	0	0	1	1	0	0	0	0	1
RS <sub>2</sub>	0	1	0	0	0	1	1	0	0	0	1	0
⋮					⋮					⋮		
RS <sub>i</sub>	0	1	0	0	0	1	1	0			i	
⋮					⋮					⋮		
RS <sub>15</sub>	0	1	0	0	0	1	1	0	1	1	1	1

FIG. 34A

## FIXED SYNCHRONIZATION PATTERN



## MAXIMUM CAPACITY

	RECORDING CAPACITY	TOTAL BYTE COUNT	EFFICIENCY	RECORDING AREA ANGLE	UNRECORDED AREA ANGLE
MINIMUM	12B	41B	29.3%	51 DEGREES	309 DEGREES
MAXIMUM	188B	271B	69.4%	336 DEGREES	24 DEGREES

FIG. 34C

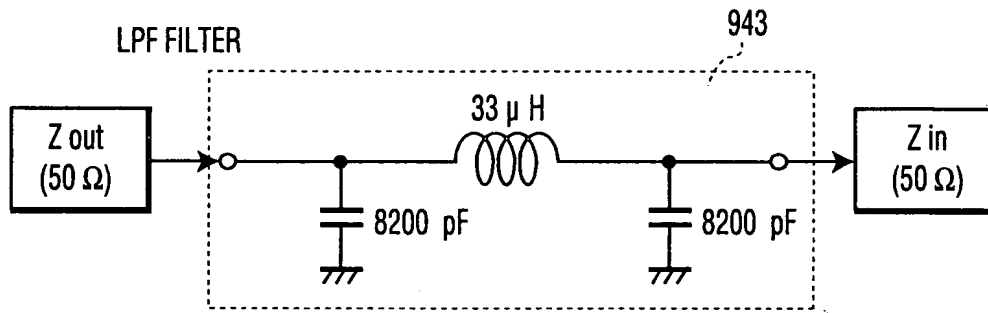


FIG. 35A

SIMULATOR WAVEFORM AFTER LPF :  $I_{14L} = I_S = 0.1$ 

FIG. 35B

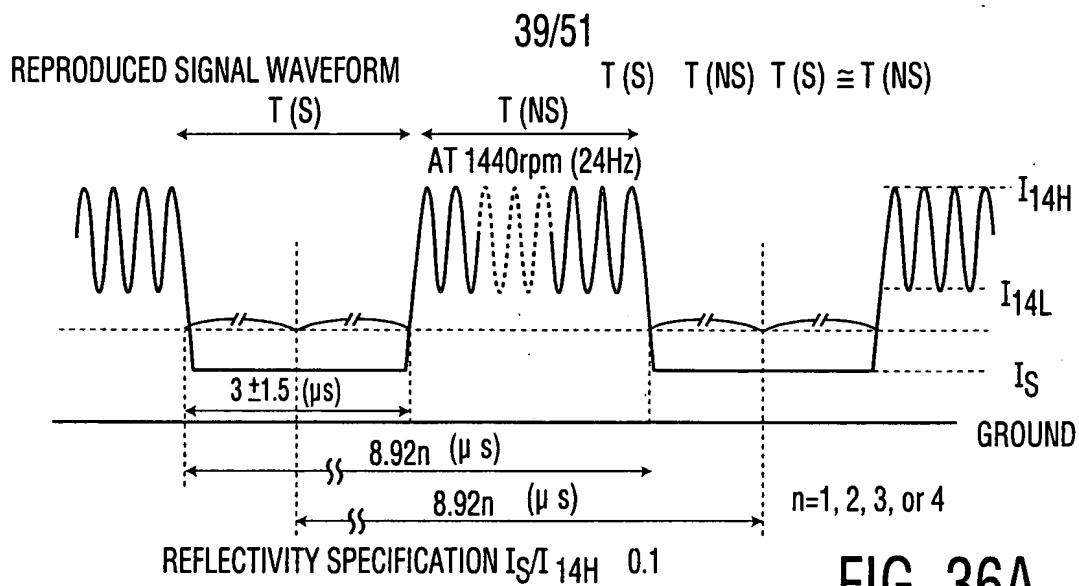


FIG. 36A

DIMENSIONAL ACCURACY OF SLIT (AT  $r=22.2\text{mm}$ )

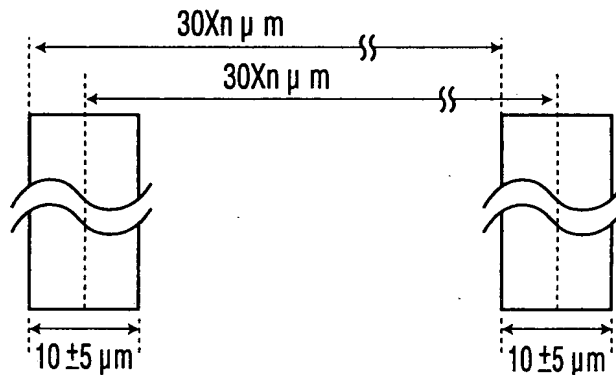


FIG. 36B



FIG. 36C

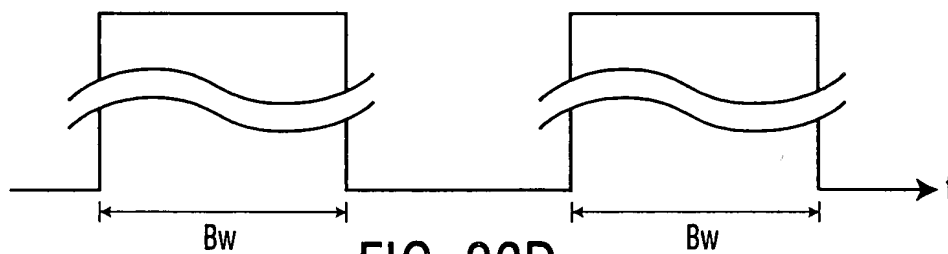


FIG. 36D

(1) TIME SLOT

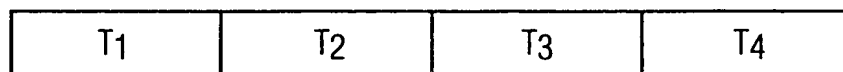


FIG. 37A

(2) CHANNEL BIT

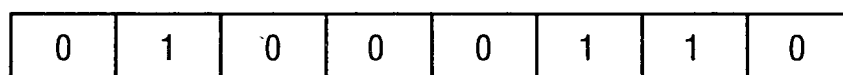


FIG. 37B

(3) RECORDING PULSE



FIG. 37C

(4) EMITTING PULSE

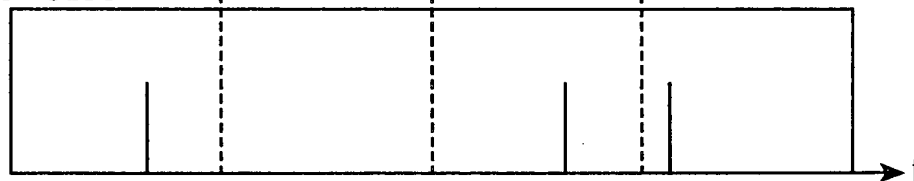


FIG. 37D



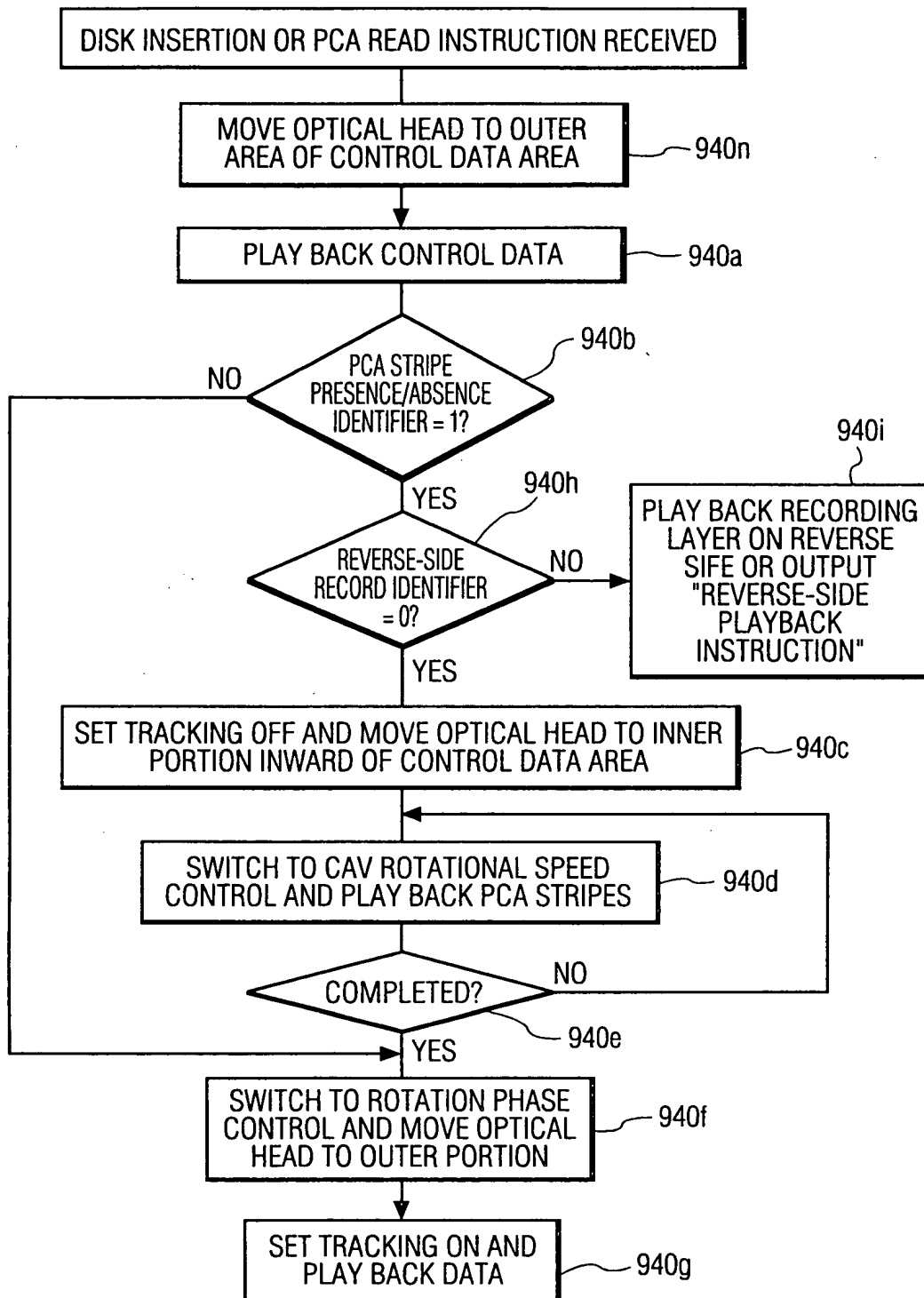


FIG. 38

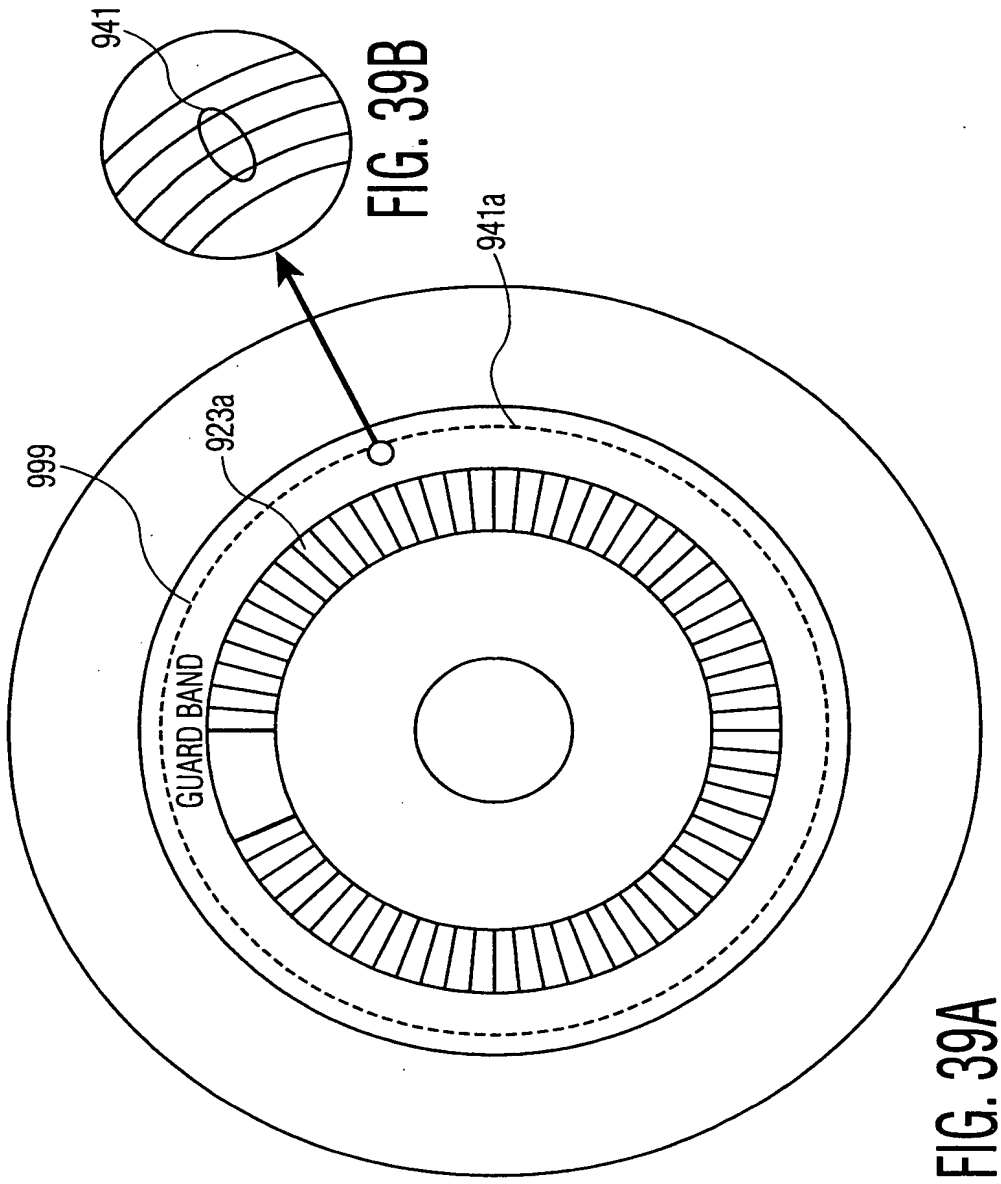


FIG. 39A

FIG. 39B

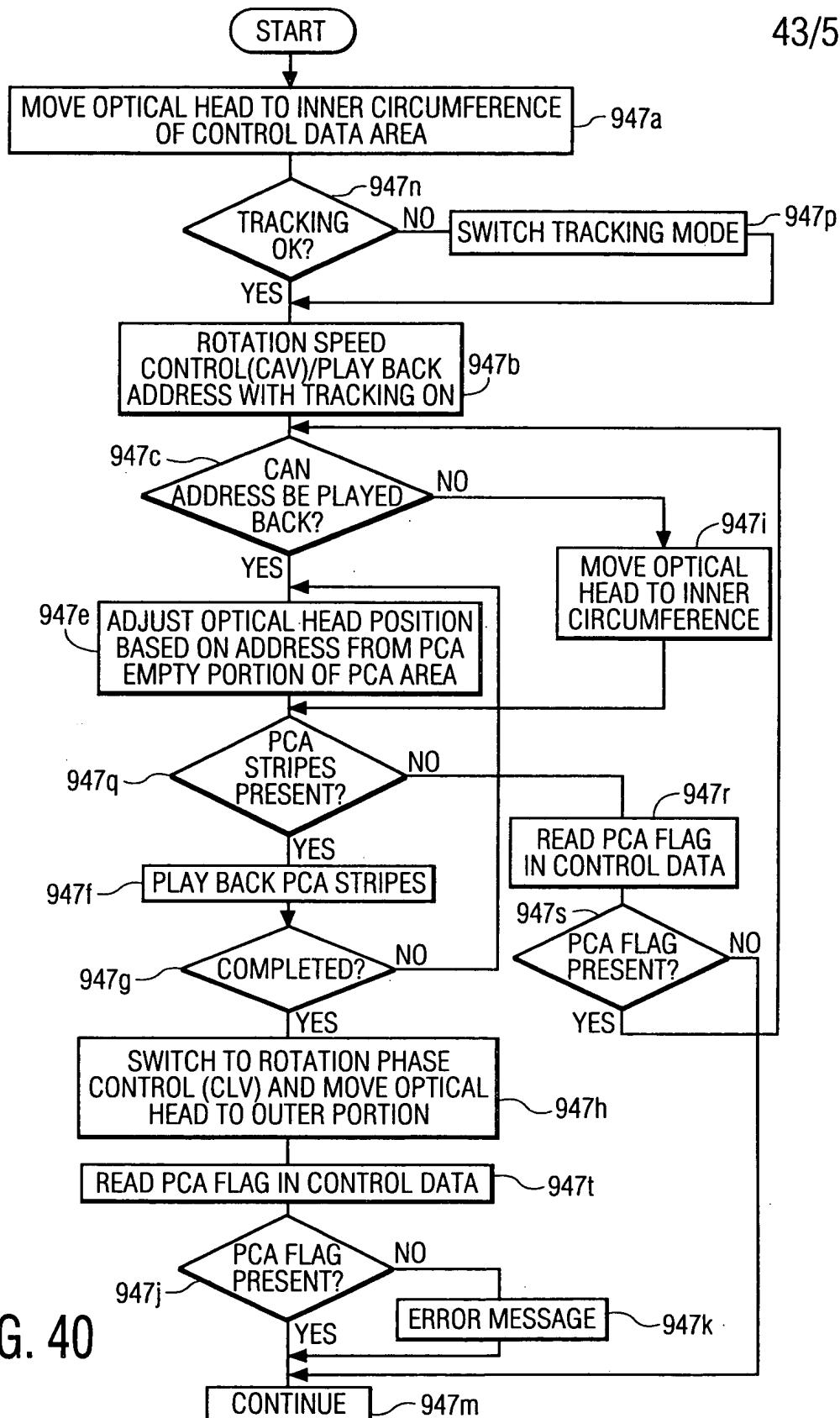


FIG. 40

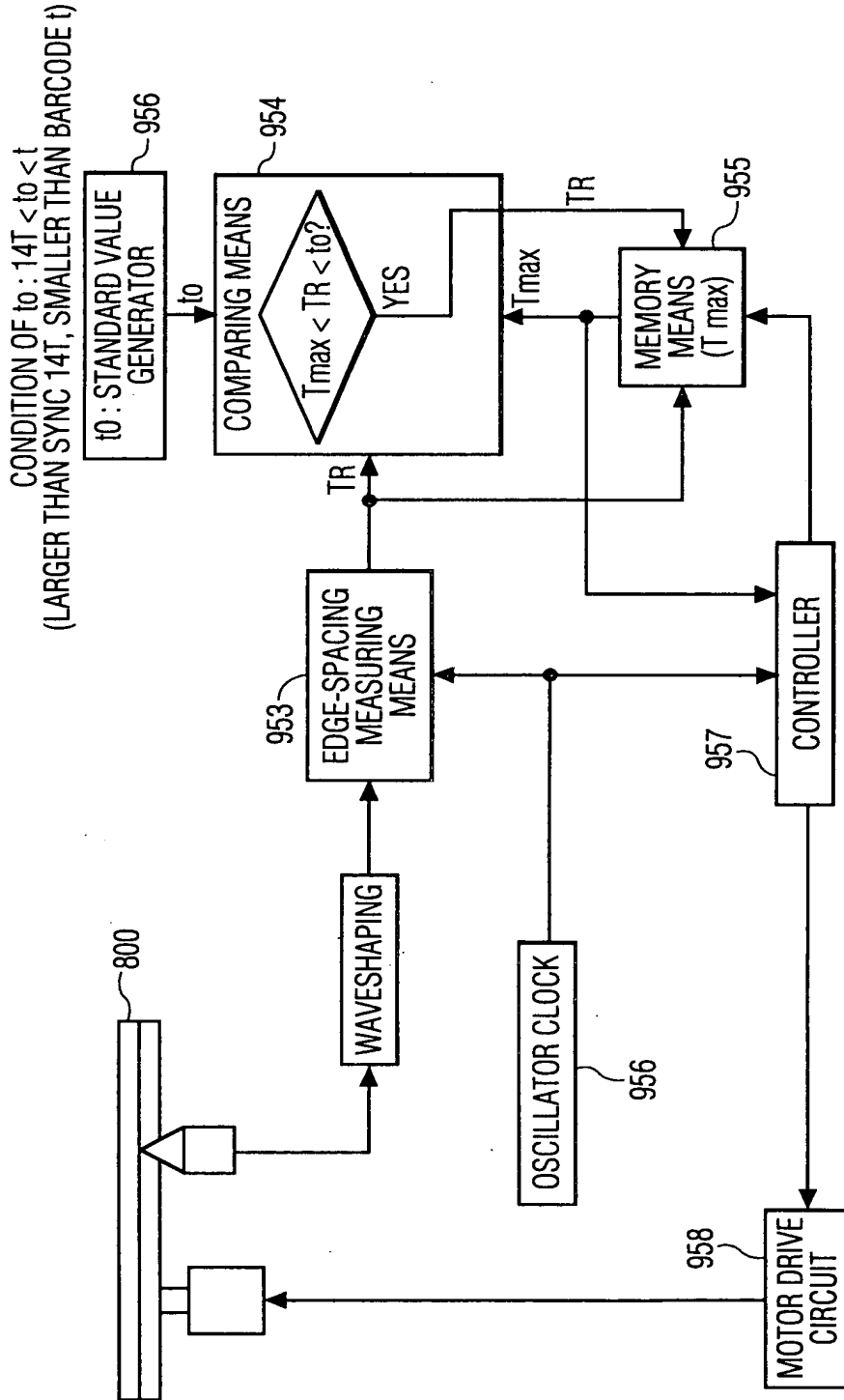


FIG. 41

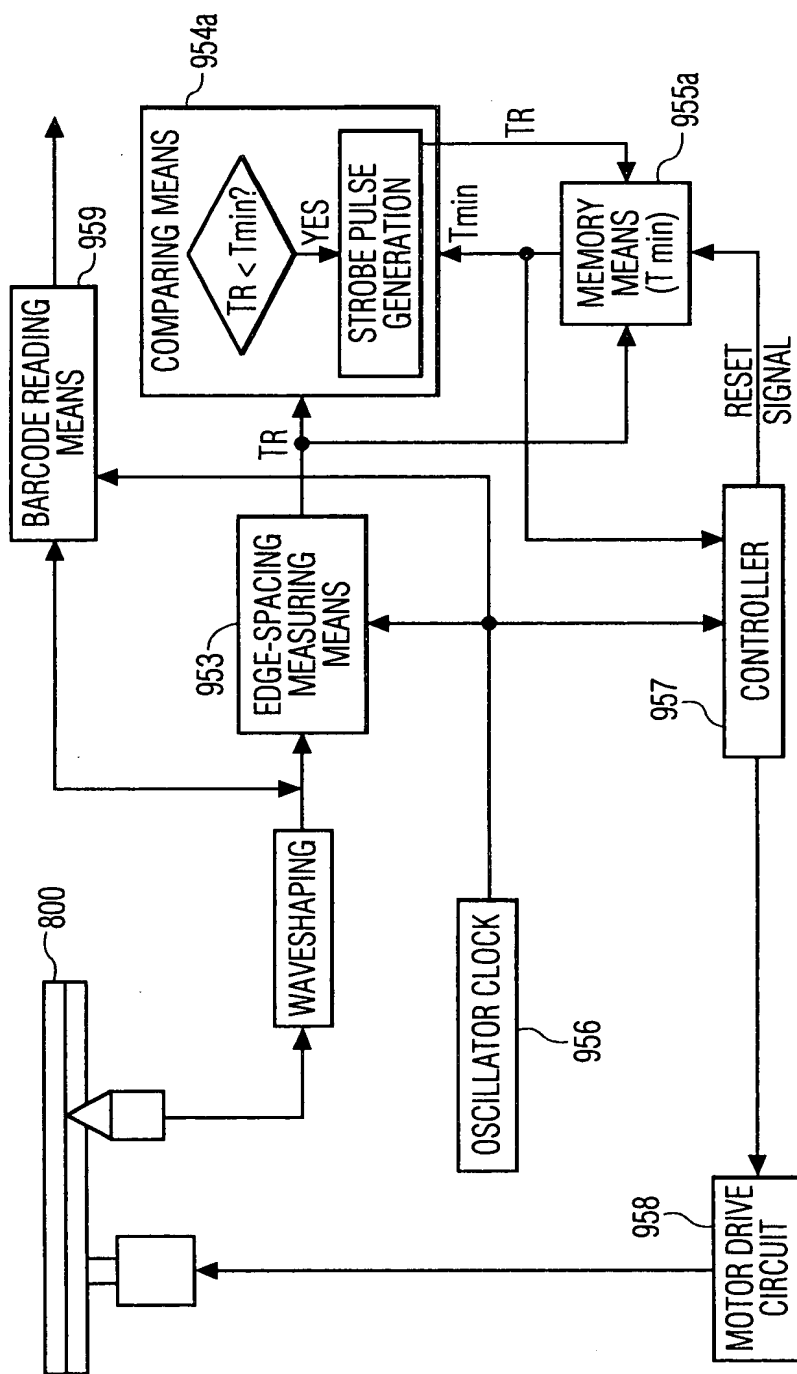


FIG. 42

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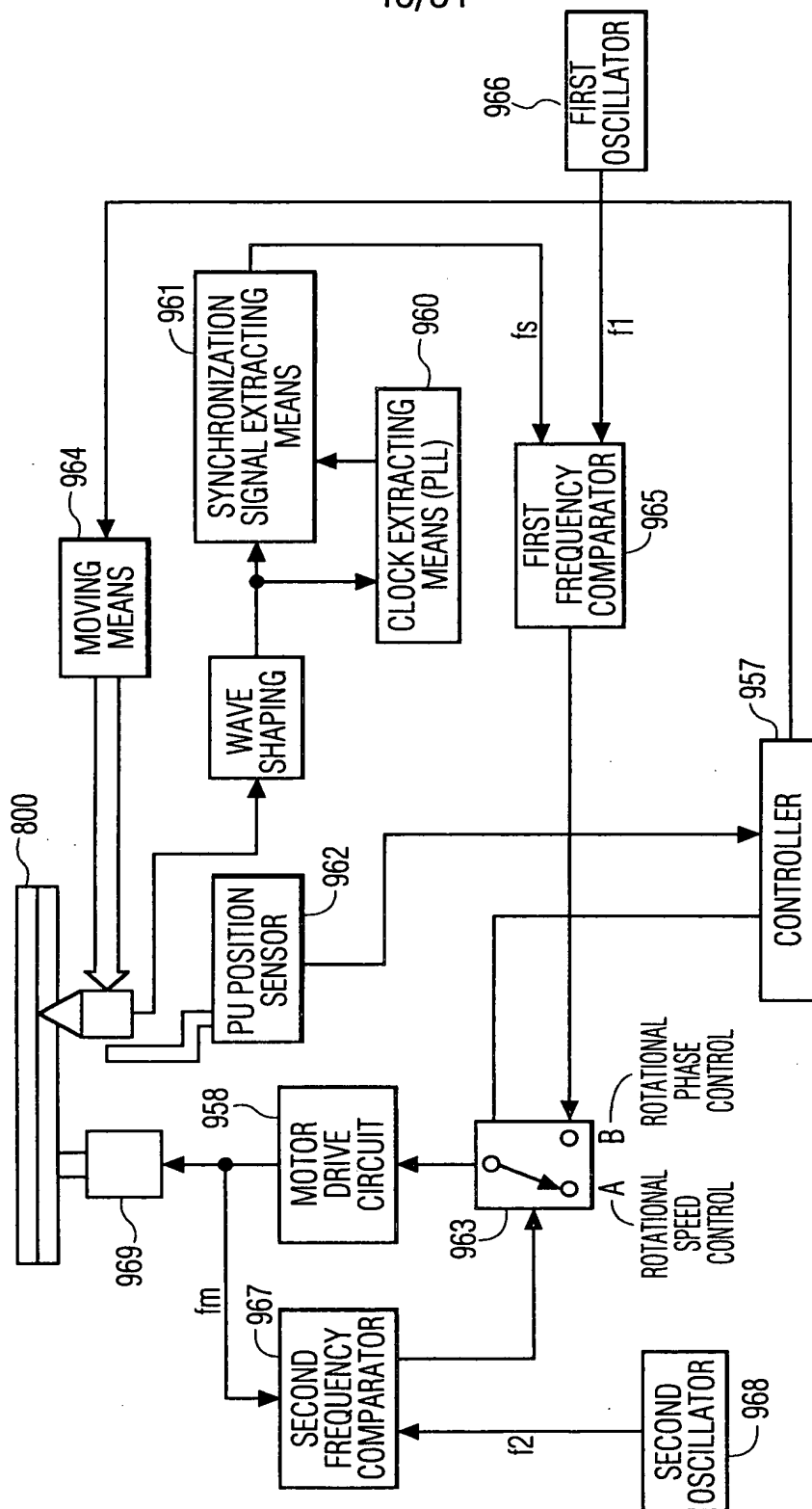


FIG. 43

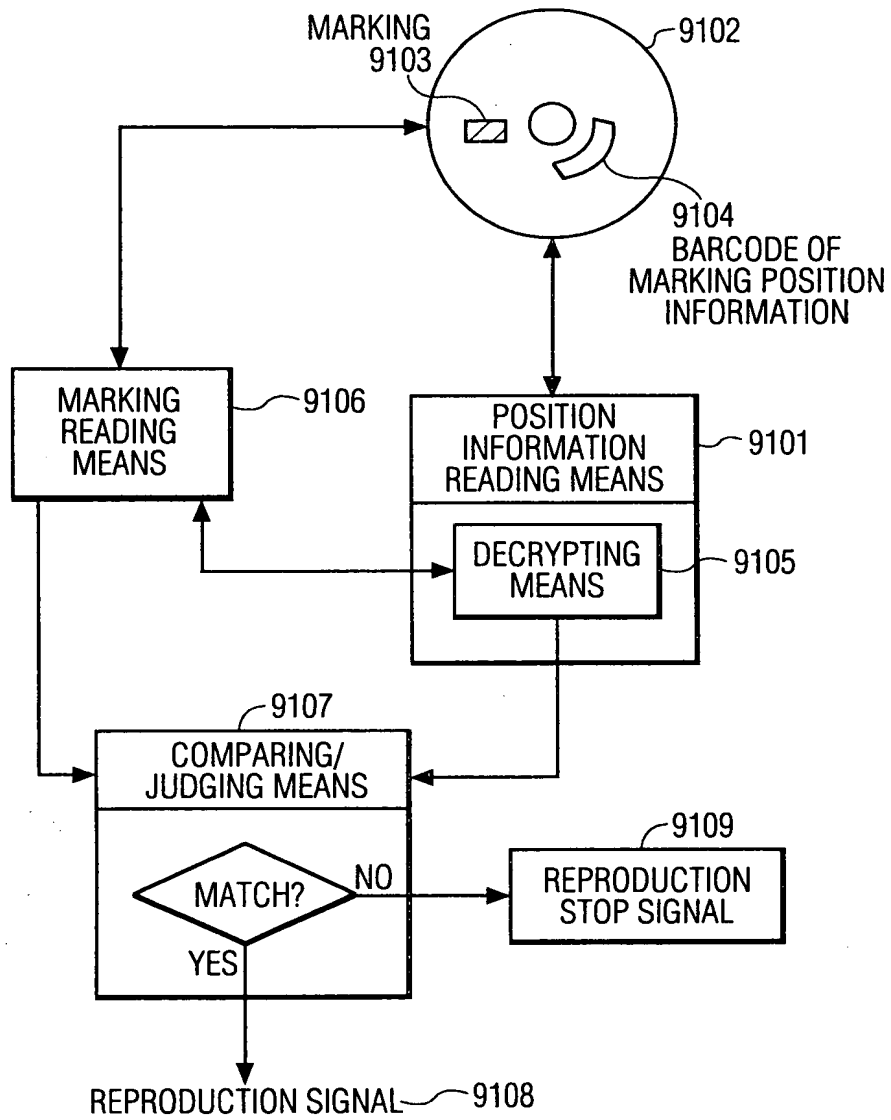


FIG. 44

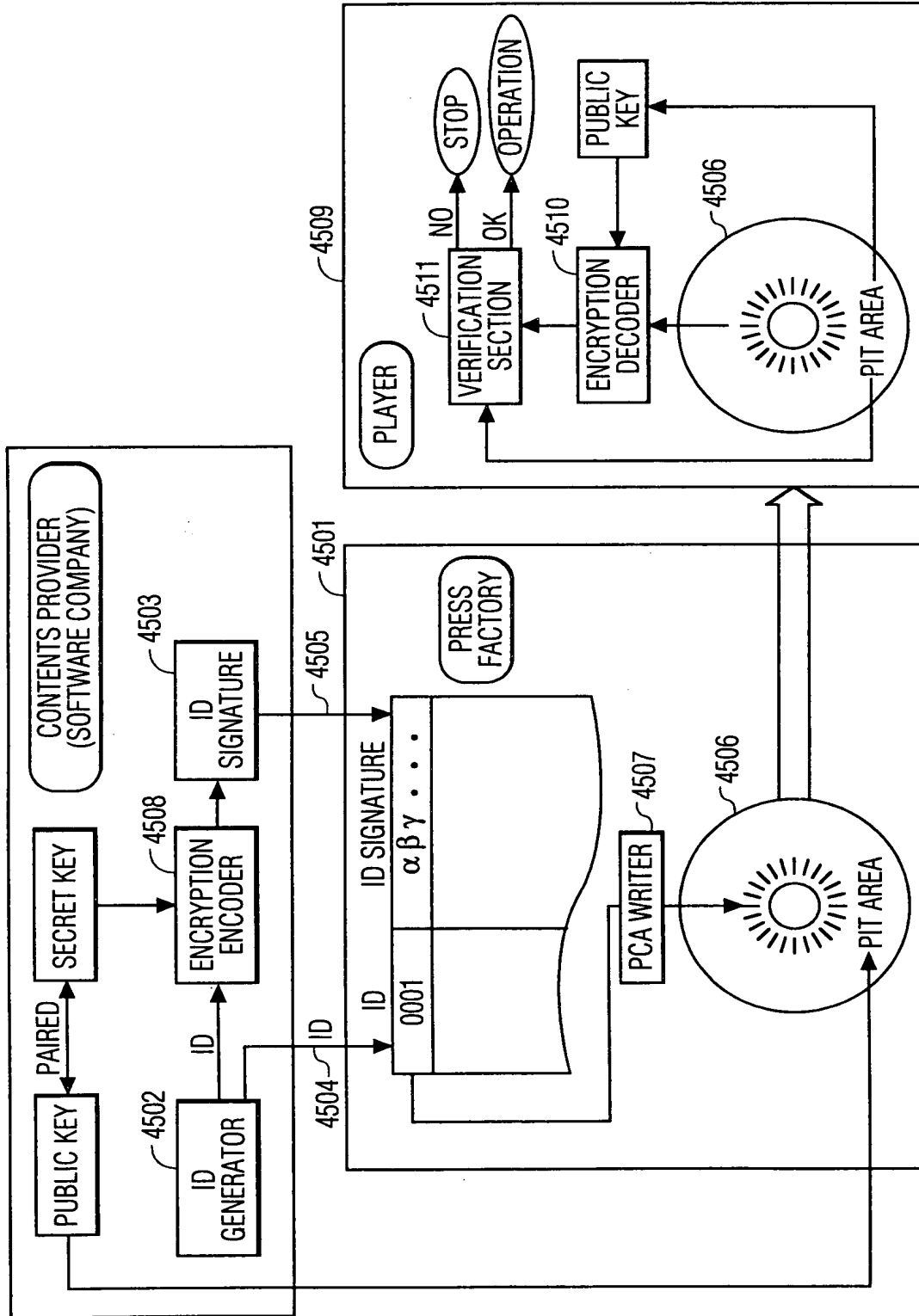
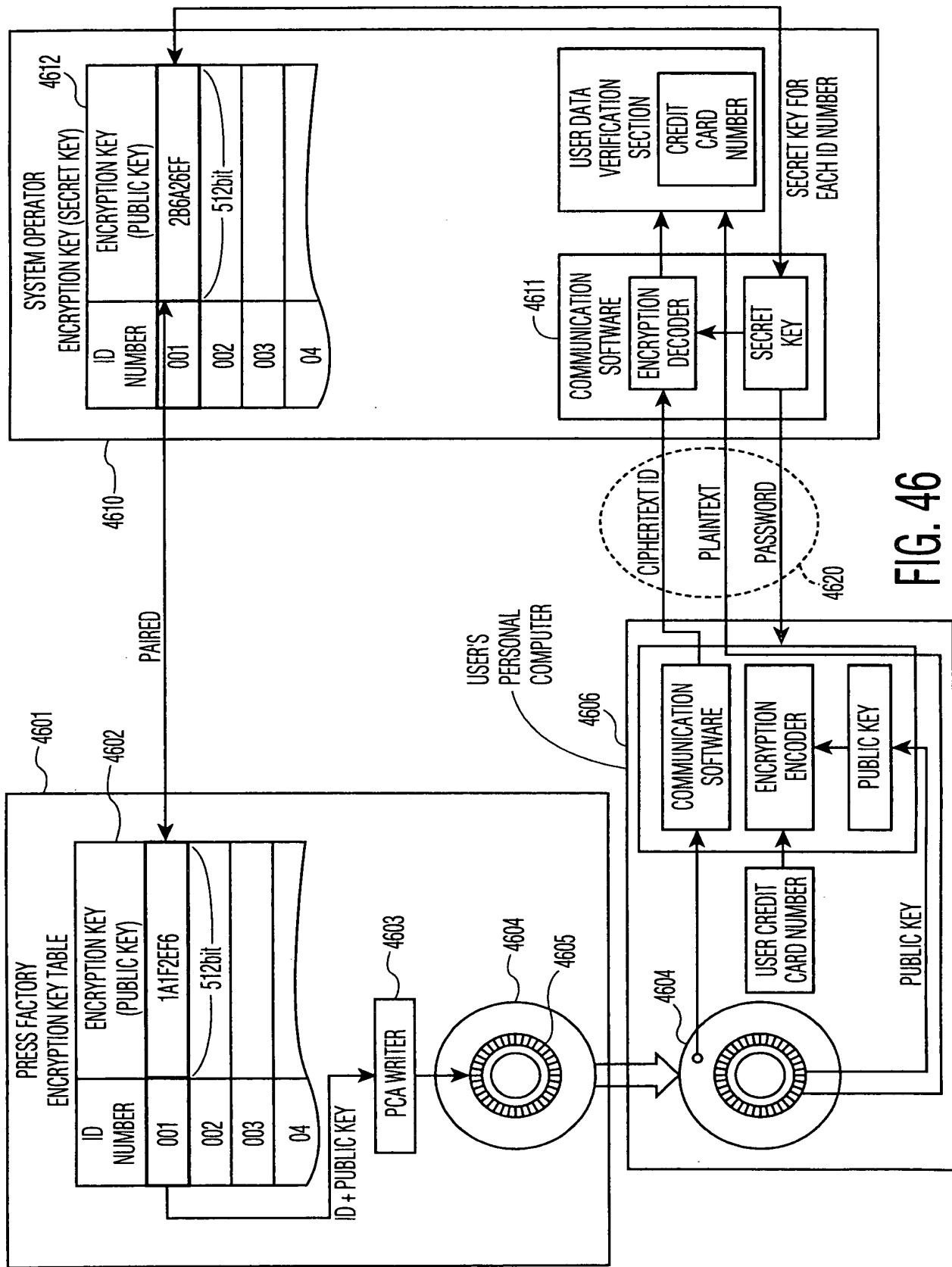


FIG. 45







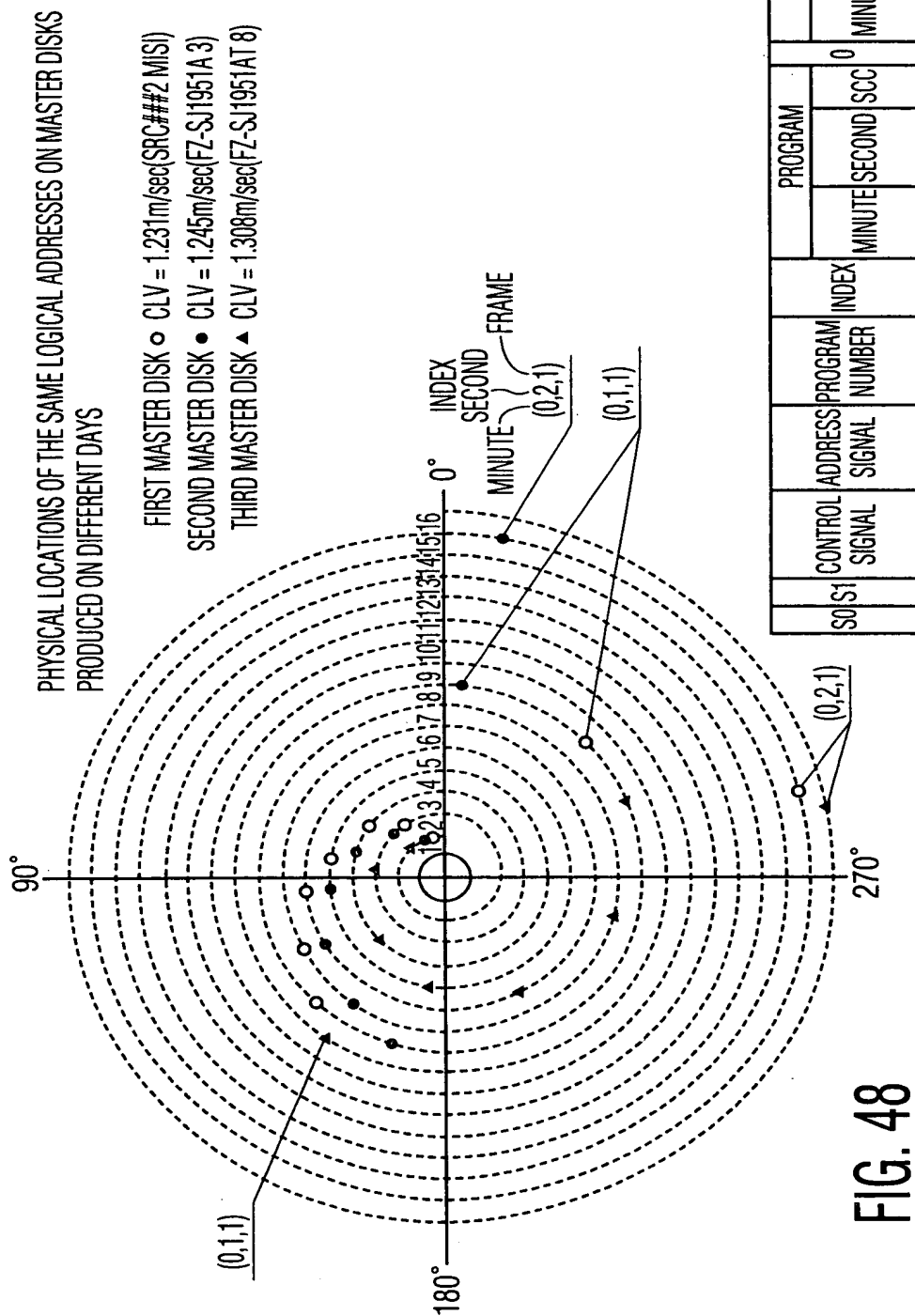


FIG. 48